



LIBERTY HOMES

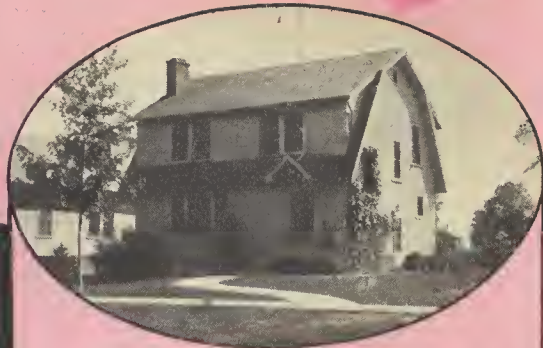
by

LEWIS MFG. CO.
BAY CITY, MICHIGAN



"We have our Wellington all completed and are delighted with it. Many people have looked over our home and all speak very highly of it, in fact, we could have sold it before it was finished at a handsome profit."

John H. Hall (N. Y.)



"We erected the Victoria much to our pleasure and can safely say we saved at least 1/3 of regular building prices by building a Liberty. People who have seen it are surprised to find such wonderful rooms. We hope many more families can share our pleasure and own as warm and comfortable a home as we have."

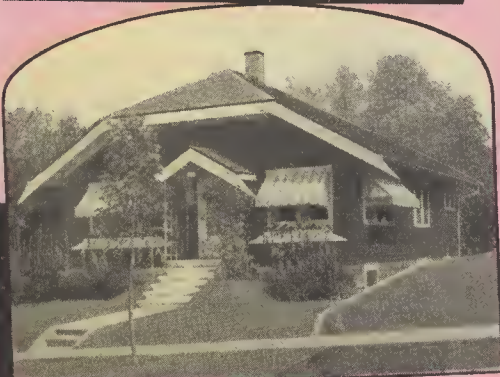
J. M. Miller (Penna.)

A Home You Will Be Proud to Own!



"I am well pleased with my Pilgrim. Three men put it up without any trouble and none were real carpenters. The lumber was all good and I can say that I am well pleased with my dealings with you and I think I have the best home in this locality."

C. L. Stein (Ind.)



"We are writing to tell you how well pleased we are with the Lafayette which we have been living in now for several months. The material you furnished is the finest we have ever seen for the price anyplace and if purchased here we believe would have cost from five to seven hundred dollars more."

W. H. Ament (Penna.)



"We can truthfully say that we received the best material throughout and had plenty of everything. We saved at least \$500.00 by building a Liberty. You certainly treated us fine and honestly in every way. We will be only too glad to answer any letter from anyone interested in one of your homes."

Mr. & Mrs. Rob't Wolfe (N. Y.)

"I am writing to tell you how pleased I am with my new Columbia Home. Our friends all admire it."

"We at least saved \$1,000 on the material and the carpenter work. The carpenters wasted no time measuring and sawing, for everything fit together fine."

Henry Coleman (Iowa)



LEWIS MANUFACTURING CO.

BAY CITY, MICHIGAN.

DIRECT FROM

FACTORY TO

ESTABLISHED 1896

LIBERTY *Ready Cut* HOMES



OFFICE OF THE
VICE-PRESIDENT

Dear Friend:

Here is the new 1936 catalog of Liberty Homes. The more carefully you read it, the more convinced you will be, I believe, that it offers you the opportunity of securing a first-quality home at a price considerably lower than the same type of home would ordinarily cost you.

There is no easier or quicker way of getting your new home built and completed, ready to move into, than to buy it on the Liberty plan. You simply order the particular house that you want and we ship you at once the materials that you will need in building it - lumber cut to fit, ready to erect - also sash, doors, paint, glass, hardware, etc. Instead of having to shop around and buy all of the various kinds of materials, item by item, you receive them from us all in one lot, at a quantity price much lower than you would otherwise have to pay.

During the 40 years that we have been in business, thousands of families in all parts of the country have done just what you are doing now. They studied our catalog, selected the Liberty Home that suited them best, filled out the order blank and, surprising as it may seem, had their home finished and were living in it before the next rent-day rolled around. How well pleased they are you will see when you read their letters on the following pages.

The way is open to you to secure a Liberty Home just as many others have done before you. Here's the way to go about it! Read the catalog carefully. Pick out the home you like best and decide which of the four payment plans you prefer (see page 36). Then just mail the order blank. Or, if you wish any additional information before filling out your order, write me a letter on the back of this sheet. I am not sure how long we can maintain our present **EXTREMELY LOW PRICES**, as the costs of building materials are constantly rising. So it will be to your advantage to place your order as soon as you possibly can. Mail your order or write me today!

Sincerely yours,

Thomas P. Dixon

Thomas P. Dixon, Vice-President
and General Manager

DIRECT FROM FACTORY TO YOU

Take Your Pencil and Write Us a Letter

If there is anything you don't understand, or any further information you would like to have before sending your order, just write us. Your letter will receive our prompt, careful attention. For convenience use this sheet.

Mail your letter to

LEWIS MANUFACTURING CO.

BAY CITY, MICH.

Dear Sirs:- I am especially interested in the Liberty Home Design _____ shown on page_____

If possible, would like to start building during month of _____, 1936. The things I would like to have you explain to me about this home are as follows:

Name

Address

City

State



The Simplest, Easiest and most Economical Way to Build a High Quality Home



OUR home is the most important purchase you will ever make. Probably the largest in dollars and cents; certainly the one that will most directly influence your comfort, happiness and well being for many years to come. Surely, in considering this purchase, your first thought should be to provide the greatest possible assurance that your new home will be all you expected it to be. Liberty Homes and the Liberty Ready-Cut System give you that assurance. The Liberty System takes the gamble and uncertainty out of building—protects you from the heartaches that result from faulty planning, excessive costs, and improper or inferior materials.

In every Liberty Home the construction is of the same type as that of the attractive, costly Architect-Built homes you have often seen and admired. They are erected in exactly the same manner as any other sturdy, substantial home is built, each individual piece of material stoutly and permanently nailed in place in the same way that first-class carpenters are accustomed to build good homes.

Briefly, the Liberty System of Home Building is simply this—a system by means of which you can select from a large variety of styles and sizes of houses the one which ideally meets your idea of the kind of a home you would like to own. It offers you the protection of a Complete Home-building Service, including not only the architectural plans and working instructions, but also the lumber, measured and cut in the proper lengths to conform exactly with the building plans. You are also furnished with the necessary sizes and quantities of nails, the hardware, paint, stains, varnish, doors, windows, lath, roofing and other materials specified in detail on another page of this catalog.

The result is a home that is not only architecturally correct in every particular but is built according to plans which have been tried and proved by hundreds of others like yourself who wanted a first-quality home at a fair and reasonable price.

**Liberty Gives You
a Complete Home-
Building Service**

Now turn the page and read the complete story of the Liberty Ready-Cut System and its many advantages from the standpoint of quality, ease of construction and, most important of all, LOW COST.



We Do the Hard Work for You Right In Our Own Mill!



IN BUILDING a house, the part of the work that is the hardest and takes up the most time is the measuring, sawing and planing the lumber—getting it ready to put up. The actual work of nailing it in place is easily and quickly done.

Make it a point some day to watch a carpenter building a house and see how much time he spends with his rule and pencil, figuring and measuring the lengths and angles of the various pieces of lumber, and then count up how many hours each day are consumed in sawing all of the lumber by hand. You will realize at once that a good share of the carpenter's time is being wasted in doing things which could be done much more quickly and cheaply by machinery.

The Liberty System of Home Building

eliminates entirely the expense of having to pay a carpenter for the hours he spends every day in getting the lumber ready to nail in place. In our mills the work of measuring, sawing and mitering is all done by machinery—not only in a fraction of the time it takes to do it by hand but also with absolute accuracy.

The result is that you will not have to pay a carpenter nearly as much to build a Liberty Home—because it will not take him nearly so long. In fact, it is not necessary to hire a carpenter at all. With the difficult measuring and sawing eliminated, you can take advantage of the assistance offered by your friends and neighbors, and trust them with the work of nailing—because the lumber is cut to exact size and fits into its proper place without any alterations.

Away With the Expensive Method of Sawing One Piece at a Time!

By purchasing the materials for your home from us, cut to size and ready to nail in place, you save hours and hours of work.

For example, it takes a carpenter about eight hours to measure and saw the rafters for the roof of an average size house. In our mill, however, we can saw the rafters for two or three dozen houses in the same length of time.

When you consider that the same saving applies throughout the various other parts of the construction, you will see at once why the Liberty System enables you to build your home at such an extremely low cost.



3 Important Reasons Why Liberty Homes Cost Less!



HERE is no magic in our being able to furnish you with the materials for building your home at a price that will save you a substantial sum of money. The explanation is very simple!

In the first place, we manufacture an immense number of homes every year—and quantity production results in tremendous savings in the building of homes just as it does in the building of automobiles, refrigerators, stoves or any other manufactured product.

In the second place, the mammoth Liberty mills are equipped with the most modern electrically operated machinery, designed to cut lumber accurately and economically. Such efficient production methods enable us to produce the finished product at a fraction of the usual cost.

Thirdly, the business we do is not confined to one small community, but is nation-wide in its scope. Consequently we are able to purchase materials in tremendous quantities at much more advantageous prices than if we had to buy our lumber, paints, hardware and other materials in small lots as a local contractor would have to do.

Then, too, we employ no agents, solicitors or traveling salesmen, whose salaries have to be added to the cost of what we sell. This, in itself, results in a considerable saving of money to you.

But the savings above mentioned are not all by any means. Read on and see!



No Wasted Lumber to Pay For!

Waste is one of the greatest enemies of Life. It robs your energy. It robs your bank account. Did you ever notice the heaps of wasted materials lying around a newly finished house. This wasted material cost the owner good money, just as much as the material actually used, yet it was thrown away. It makes you feel good to know that when you build the Liberty way, all this waste has been eliminated and you pay only for the material that is actually used for construction.

Good building material is too valuable to be wasted. Through scientific planning and manufacturing methods, every inch of good lumber is used. Where there is no waste, there is no overcharge. In building a Liberty Home you profit from these efficient production principles.

But this is not all that you save—as you will see when you read the following pages.



The Liberty Method of Home-Building Has Many Outstanding Advantages!

YEARS ago, before the Liberty Method of home-building was established, the ideal way to build a home was to have the work supervised from beginning to end by a capable architect who was experienced in designing and building good homes.

An architect understands proper construction methods; he knows the proper materials to use for each particular purpose; he sees to it that your home is built exactly in accordance with approved plans and specifications.

No Extra Charges for Plans or Service

When you build a Liberty Home you receive the benefit of this valuable service without having to pay any extra fee. Every Liberty Home is designed by an experienced architect, and the materials are selected and manufactured exactly in accordance with his



*An example of a charming living room
in a Liberty-built home.*

detailed plans and specifications.

Our architectural service assures you that your home will be properly constructed in every particular. On the other hand, if you hire a carpenter to furnish the material and build you a house for a certain sum of money, there is

no way for you to know definitely what the final results will be. He may scrimp here and there, perhaps splicing short pieces of lumber together where full length pieces are required. The result usually is a house of flimsy construction.

Sturdy Construction! Built to Last!

The secret of the sturdy construction of Liberty Homes lies in the high quality of the materials which we supply and the fact that all of the lumber is cut to exact dimensions. When you build the sub-structure and erect

*Life is truly
enjoyable
in a home
like this.*



*Liberty Homes
are noted for
comfort and
convenience.*



house is finished, squint along the walls and see if they are straight. See if the rooms are the same dimension at one side as at the other by examining the floor boards, or by looking to see if the wallpaper has the same pattern in the corners of the room from top to bottom.

Carefully Planned So That Everything Fits Perfectly

There is no better way to build a home than by the Liberty System which assures you not only that the plans from which it is built are architecturally correct in every detail but also that all materials are exactly as itemized in the specifications.

the walls, they are all straight and plumb. Every piece of lumber is cut the right length and at the correct angle to fit perfectly. Consequently, when the construction work is all finished, you have a house that stands four square—a structure that is built to last.

A Simple Comparison Proves Liberty Homes are Better

Contrast this with houses that you see a carpenter erecting without architectural supervision. Observe how the carpenter has filled in here and there with crooked boards and short pieces full of knots. Then when the

For Complete Detailed Building Specifications of Liberty Homes, See Pages 30 to 33

WE PAY FREIGHT

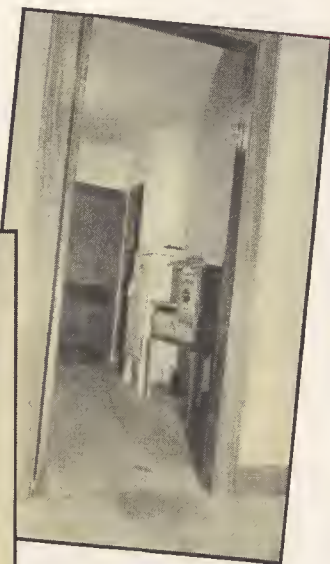
At the prices quoted on the homes shown in this catalog, we pay all the freight charges to any point in the 22 states listed below.

Connecticut	Missouri
Delaware	New Hampshire
Illinois	New Jersey
Indiana	New York
Iowa	Ohio
Kentucky	Pennsylvania
Maryland	Rhode Island
Maine	Vermont
Massachusetts	Virginia
Michigan	West Virginia
Minnesota	Wisconsin

Quick Delivery

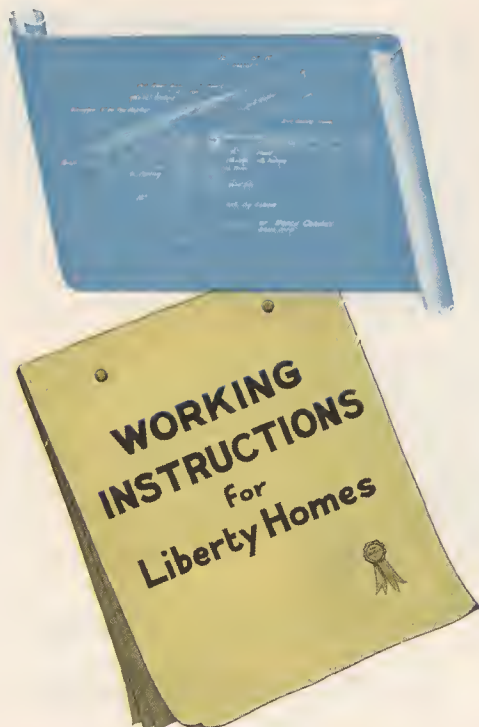
Shipment Made About 10 Days Following Receipt of Order and Reaches destination usually in 4 to 6 days.

It is a delight to prepare meals in a kitchen like this.



The kitchens in Liberty Homes are arranged to accommodate all modern kitchen equipment.





A Liberty Home Is Very Easy to Build

• We Show You How to
Do It -- Step by Step! •

EVERY step in the building of a Liberty Home is figured out for you, so that all you have to do is follow the drawings and instructions which we furnish you.

Take the foundation, for example. As soon as your order is received, our architectural department will send you the detailed working blueprints and complete instructions on how to build your foundation—either with a basement or without it—in accordance with the soundest building principles. By the time the materials for your home are delivered, your foundation should be completed, ready for your carpenters to start building without losing one hour.

Nothing to Figure Out!

OUR complete detailed plans and working instructions show you just how to go about it. We send you these working instructions, together with a complete set of blueprints, several days before the materials for your home are to arrive.

You will find the Liberty method of construction very easy to understand. Every step is clearly explained, and the materials numbered to correspond with the working plans and instructions. No time is lost in sorting. Whether you do the work yourself or hire a carpenter, the work of erecting a Liberty Home is easy, simple, and systematic. Your home will be up and ready to move into almost before you know it.

Read What a Customer Says

"I want to say that anyone who wants to save money should build a Liberty Home. The material is all first class and I had enough of everything with some left over. Everyone who has seen it praised it to the highest.

"Your blueprints were easy to follow and every piece fits perfectly, and I am sure I saved at least eight hundred dollars in the deal. We are especially pleased with the honest and square treatment we received."

Mr. Chas. H. Townsend,
(New York)

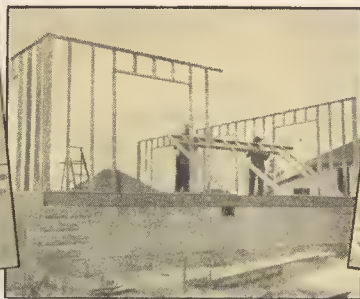


Basement in Process of Construction from Blueprint

ESTIMATED TIME TO BUILD

Following is given the estimated number of days' time required by one carpenter with two helpers working eight hours a day to build each Liberty Home:

DAYS			
Betsy Ross	10	Pilgrim	20
Cambridge	22	Richmond	22
Chester A & C	10	St. Regis	25
Chester B	11	Senator	17
Columbia	20	Sheridan	14
Concord	16	Sterling A	11
Delaware	17	Sterling B	13
Lafayette	16	Tacoma	18
LaSalle	22	Vernon	21
Mayflower	25	Victoria	22
National A & C	17	Wellington A	18
National B	14	Wellington B	21



● Be Your Own Contractor! ●

THE Liberty method of construction is so simple that many purchasers of Liberty Homes do all of the building themselves. If you have the time, you will save just that much more money, and, in addition, you will have a great deal of pleasure.

But, whether or not you do the building yourself, the Liberty method enables you to save money by being your own contractor. The fact that Liberty construction plans are so much more complete than the usual architects' drawings makes it possible to build a Liberty home without the least difficulty.

The figures on the opposite page will give you an idea as to how long it will take to erect the particular Liberty home you want, if you hire one carpenter and two helpers to do the work. You can, of course, shorten this time considerably by arranging to help in whatever spare time you have, thereby also reducing the expense of carpenter labor.

You will see by the letters from our customers that many of them had no outside help at all—yet they did not have the least bit of trouble.

Wife Helped Him Build

"Anyone can build a Liberty home, because I did most of the work myself with the help of my wife, and I am far from being a carpenter. I ordered my lumber one week and got it the next, which I thought was very prompt. I figure I saved \$500, and got better lumber than I would have got from the local mills."

G. EUSEY, Ohio.

Did It All Himself

"I did all the work myself except plastering, for which I paid \$75. Our Liberty is certainly a 'paradise' of a home. The disappearing stairway is working like a clock."

G. LORENZ, Minn.

Got Along Fine

"I never tried to read blue-prints before, but I got along very well. There is no doubt but what every piece fits in the right place. I didn't have to buy a thing extra."

C. A. RIESTER, Ind.

Carpenter Surprised

"Our carpenter was surprised at the short time it took to put up our house. It took two weeks less time than he had contracted for."

MR. & MRS. ARBAUGH, Ind.

No Trouble at All

"We had no trouble at all in putting our Liberty house together. Everything was cut to fit just where it belonged. Three carpenters came to see me for the job of erecting the house, and all three said it was as nice material as they ever saw—in fact, a lot better than I could get from the local dealers. Anyone who is handy with tools and can get the help of another person on the heavy work will have no trouble at all in building a Liberty Home."

S. F. BAMFORD, N. J.

Never Built a House Before

"My wife and I are very proud of our Liberty home, the 'Lafayette.' I built the biggest part of it myself after working hours, and the ready-cut material was very handy and efficient. I might say right here that I am not a carpenter and never built a whole house, myself before, so you see I am very proud of the outcome."

FRED DEIGHTON, Mich.

Father and 15 Year Old Son Did All the Work

"Permit me to state that in my opinion you shipped me last summer the best ready-cut home I ever saw. The materials were of the best lumber I ever cast my eyes on, without knots, and accurately cut to fit. It was a pleasure to build the house. We had no carpenter on the job; my 15-year-old son and I did the work of erecting. It was no trouble whatever to find the various pieces of material which were all carefully numbered and corresponded to the blueprints. Neither my said son nor myself ever had any previous experience in building a house."

J. J. SHARP, Iowa.

All Materials Fitted Exactly in Place

"I have received many compliments on the good grades of lumber that came to me to build my Liberty Home. The material fitted exactly as called for in the drawings. We had no trouble at any time to find each piece to fit where the drawing called for. There were but two of us on the job during construction, showing how simple and easy it was to build. I dare say the greatest factor in our ease of finding each piece was due to the efficient way you have of loading the car. Upon investigation I find I have saved at least 20 per cent thru your system of construction and materials. The above means very much to me."

F. A. GROAT, N. Y.

Materials come to you sawed in proper lengths ready to be nailed in place.

● Savings As High As \$2000 ●

It would require dozens of pages to reproduce the multitude of letters which we have received from Liberty Home Owners telling how well pleased they are over the tremendous savings they made as compared with what they would have had to pay for a home of the same size at the prices charged by builders or contractors in their own locality.

The letters below are typical examples of what our customers say. Read them. They are conclusive proof that you can save hundreds of dollars by taking advantage of the Liberty Ready-Cut System when you build your new home.



Read What These Owners Say!

Completed in a Hurry

"I have been wanting to write to you and tell you how well we like our home. We moved into our new home November 1st, the house was all completed at that time. Just seven weeks from the time we started the house, we were living in it.

"We had one carpenter to do the building. It was the first ready-cut house he ever built, but he sure put it up in a hurry, and we had plenty of everything. I am sold on a ready-cut house as it cuts your carpenter bill in half."

Mrs. ARLE GRAY, Illinois.

Everything O. K.

"My car arrived on Tuesday in perfect condition. We unloaded that same day, and everything checks with the packing list.

"May I say that we—meaning myself and my carpenters—consider the materials excellent, and I am very, very much pleased. We have the garage completed and every board and stud fitted to perfection. We are starting the house today and by the end of the week expect to have it all framed and boarded in. The lumber certainly fits nicely. The finish lumber, etc., is all of excellent quality too. Suffice it to say I am more than satisfied."

DON W. MOORE, N. H.

Praised by Carpenters

"We wish to take this opportunity to advise you that we are very much pleased with our bungalow, the 'Concord,' also our Chrysler Garage. The materials and the fitting of them are both highly praised by the employed carpenters. And in our personal opinions, the 'Concord' is beyond criticism. Every detail is perfectly satisfactory and we certainly appreciate the fine working conditions which your ready-cut homes insure."

Mr. & Mrs. M. K. WAKEFIELD, Maine.

"Every Board Perfect"

"My Delaware B Liberty Home has arrived and has been checked over by my contractor. Everything seems to be here and in a number 1 condition. The material is simply wonderful. My contractor said he had never used such fine material before. Every board is perfect.

"I cannot thank you enough for the fine material and kindness shown me."

HELEN PERSONS, N. Y.

Saved \$1,000 on Materials

"We have our home all finished and are sure well pleased with it. I just wish you could come to see it, we are so proud of it. We believe we have saved at least \$1,000.00 on materials and construction. We did all the work ourselves except plastering (that is the only hired help we had) and as it was the first building we ever tried to build we didn't know a thing about it. Just followed the 'blueprints.' I myself donned a pair of overalls, got a nail apron and helped build it. It was so easy. If there is anyone in doubt about building Liberty Homes just send them to us."

Mrs. ELMER E. PREEO, Iowa.

Saved \$500 to \$800

"I am sure we saved from \$500 to \$800 on our home. We got a fair and square deal—nothing short whatever—everything worked out just exactly. One particular feature I wish to mention is that every piece is plainly marked so that any person would have no trouble in building. I will gladly recommend your company to any person proposing to build a home."

Mrs. EMMA BARNES, W. Va.

More for the Money

"I am not a carpenter, but with a hammer and a level I had no trouble at all in building my Liberty Home. I wrote four firms for prices and specifications, but I chose a Liberty Home because I felt I was receiving more for the money. I think we saved \$750—possibly \$1,000—over a contractor's price."

R. J. RUTT, Iowa.

Saved \$1,000 on His Home

"I wish to state that I secured quotations from various firms, and after comparing prices and materials I sent my order to the Liberty Company. I shall never regret this for I saved \$1,000.00 on my 'Mayflower' home."

JULIUS KART, N. Y.

Saved over \$1,500

"My National Liberty Home is one of the nicest little homes for its size in this community. Everyone admires it, and they tell us too that we have saved a couple thousand dollars because other houses around here of the same size cost from \$1,500 to \$2,000 more than mine did. So I feel that I saved at least \$1,500, besides all the worry I saved by building a Liberty ready-cut house instead of some other kind."

HERMAN HAFFER, Ill.

Everyone Praises Material

"Everything came in good shape, and went together nicely. The finishing lumber is exceptionally fine. Everyone has praised it that has seen it. I calculate that I have saved \$1,000.00 in lumber alone, considering the prices that our local dealers ask around here."

ERNEST F. BROWN, Conn.

Saved \$1,000 to \$1,500

"I want to say that anyone who wants to save money should build a Liberty Home. The material is all first class. The different people who have examined my home were certainly surprised to see such a good grade of lumber, for such a low price. By consulting the price of lumber companies near my residence I have estimated a saving from \$1,000 to \$1,500 by buying from you."

G. A. HAHN, Pa.

Saved at Least \$2,000

"We are living in our new home and are sure satisfied with it and the prompt service and treatment. I consider the material first class, and will say I have saved at least \$2,000 as compared with what it would have cost me if I had bought material at home."

A. B. HILLS, Pa.

Got a Real Bargain

"Our Liberty home cost us about \$4,450, including the lot, 2-car garage, septic tank, furnace, bath room, electric fixtures and all labor, as we hired all of the work done. There is a house a block from us very nearly the size of ours for which the owner paid \$7,200 to contractor. Makes us feel that we got a real bargain."

F. W. KOCH, N. Y.

**Big Savings
at No Sacrifice
of Quality**



*A Liberty owner
inspecting the materials
for his new home*

Our Extraordinary Offer!

We want you to be perfectly satisfied that you are receiving full value for your money before you send us a cent of it. This is why we make you the following EXTRAORDINARY OFFER.

Materials Shipped to You **FREE** for Your Inspection

Without your paying us a single penny in advance, we will ship to your station all materials for any Liberty Home you order. Keep your money right in your own bank. Just fill out both sides of the order blank at the back of this catalog, mail it to us, and we will ship you the materials so that you can examine them and see that everything is exactly as we have represented.

You can keep the materials for five days, so that you will have ample time to inspect them thoroughly. Not until you have found

that the materials meet with your unqualified approval will your bank release the purchase money to us. Can you think of any offer that could be fairer?

DO IT NOW! Look over the Liberty Home designs. Decide upon the one that suits you best, and mail your order to us today. The home of your dreams will be on its way to you without the slightest delay, and we pledge the resources and abilities of our entire organization to the end that you may be satisfied and happy in your Liberty Home.

You can buy a Liberty Home with the absolute assurance that the materials which you receive will be exactly as specified in this catalog. Read the GUARANTEE and you will see that you are fully protected in every way.

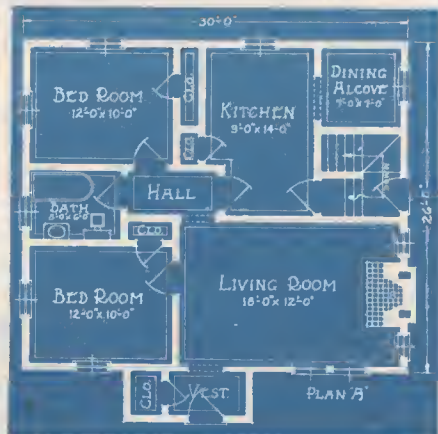


Our
Guarantee
Protects
You!

This iron-clad Guarantee gives you absolute assurance you will be satisfied with any Liberty Home you buy.

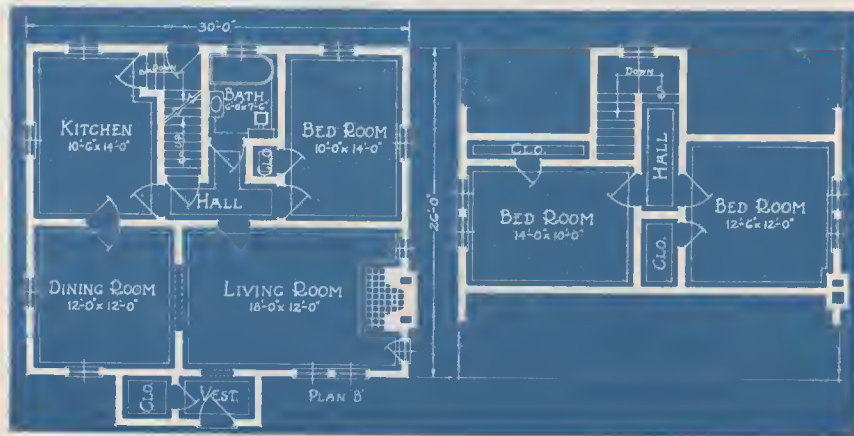


The WELLINGTON -- *A Prize Winner- Attractive - Economical - Well Planned*



The neat English exterior of this favorite design, with the brown stained sidewall shingles, encloses an interior plan that will please the tastes of many modern families. Modern home makers require more in a home than an attractive exterior, as they become more and more economical in the saving of time and steps. Convenience is one of the first requisites of a good design. In both plans of the Wellington we find the happy combination of an attractive exterior and a most convenient plan combined with good taste and real economy.

Plan A is designed for the family requiring only two bedrooms with a large attic space that can easily be made accessible by having an attic stairway leading up out of the kitchen over the present cellar stairs. The small additional cost for attic stairs, extra door, etc., will be quoted on request.



In Plan B the large attic space has been utilized to provide for two bedrooms in addition to the splendid large bedroom on the first floor.

Ornamental window shutters and flower boxes are furnished for front windows as shown in illustration.

Height of ceilings first floor 8'6", second floor 8'0".



The CONCORD—A Most Attractive Bungalow - Well Planned - Low in Cost

To look at the pleasant exterior design and to visit its well-arranged interior, no one would guess that the Concord is priced as low as the figure shown on our price list.

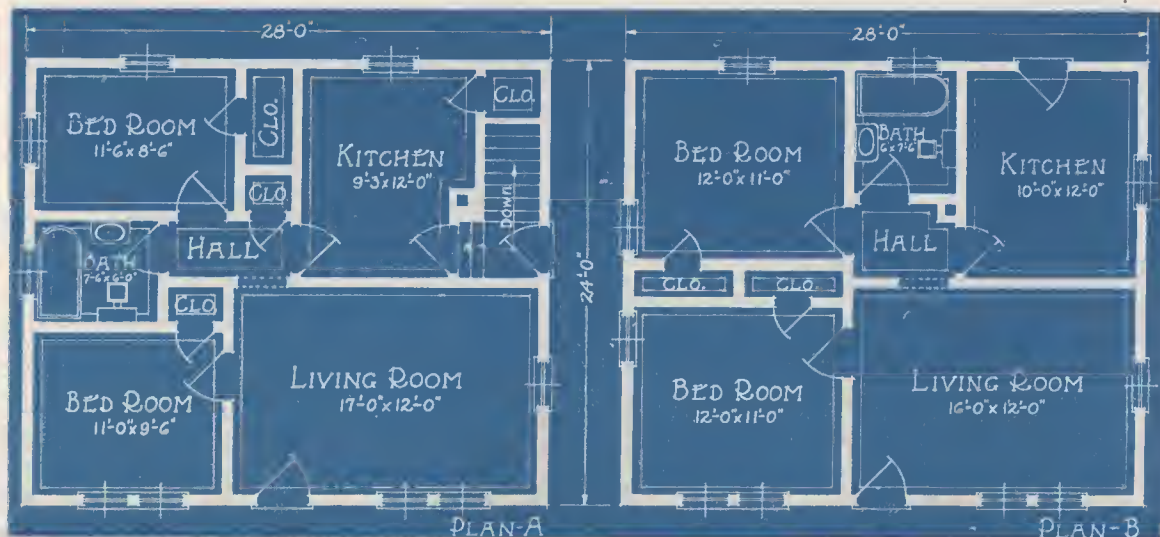
The Concord is a charming home that offers you the choice of two good plans. Plan A is notable for its generous closet space. In addition to a closet in each bedroom, there is a linen closet in the hall and a closet in the kitchen. This plan also includes a cellar stairway.

Plan B takes up the space of two closets and the stairway, and uses that extra space to make the bedrooms larger.

This home uses every inch to good advantage, and whichever plan you choose, you will have a home that will give you much more satisfaction than your money could buy anywhere else.

And here's another thing in its favor—the roomy attic can easily be finished off to make another bedroom.

Shingles are furnished for the sidewalls as shown with the color of shingle stain you prefer. Gray stained shingles are very attractive on the Concord. For the outside trim we suggest either cream or white. Height of ceilings 8'6".

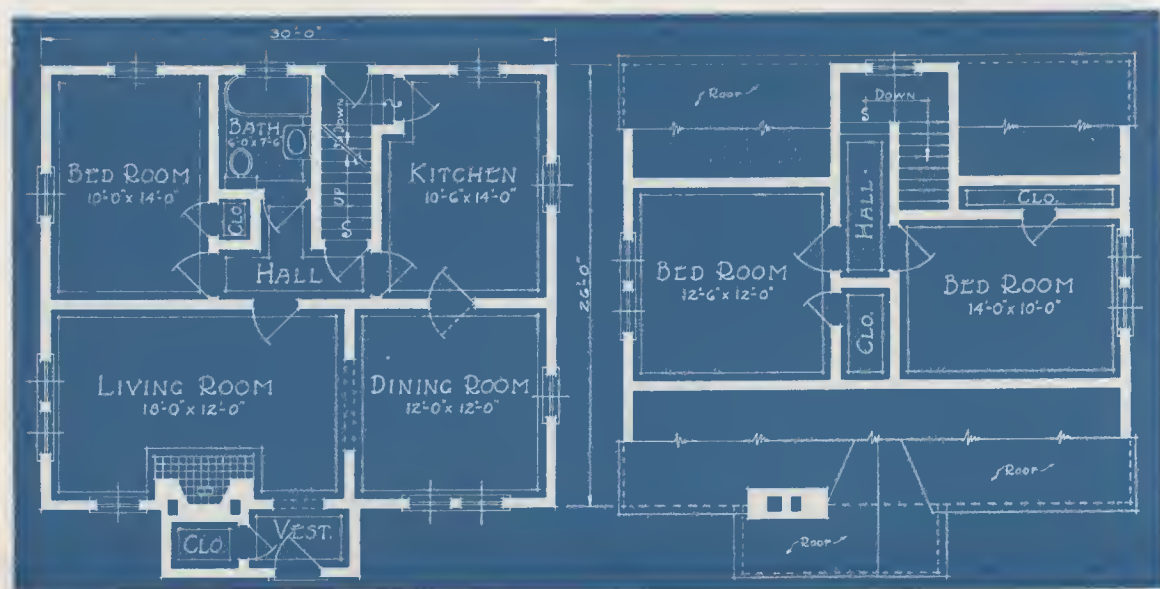




The CAMBRIDGE—*Beauty and Refinement in this Ideal Home*

One cannot help but admire the beauty, refinement and restfulness of this lovely design. With its graceful entrance treatment, and the soft gray shingle sidewalls, blending in perfectly with the general exterior design, it is a home that is highly desirable in any locality. Here, indeed, is a home

that invites home ownership. In selecting the Cambridge you obtain the perfect combination of an unusually attractive exterior and an ideal interior plan, all at an astonishing low cost. Height of ceilings first floor 8'6", second floor 8'0". Front door design No. 9 as shown.

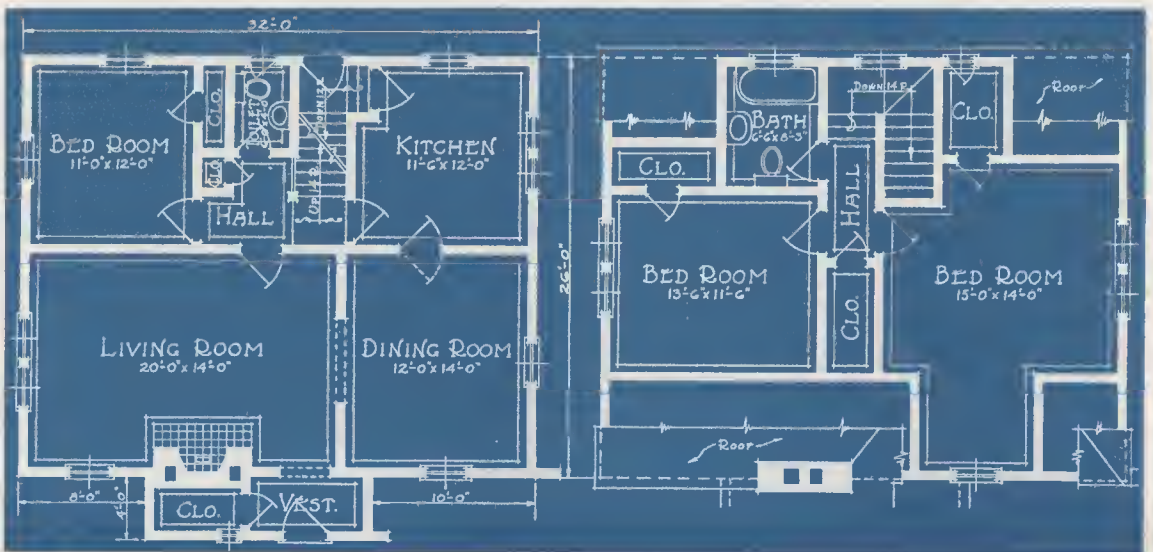




The ST. REGIS — *Six Rooms of Charm and Coziness*

In this popular home, the St. Regis, we are proud to offer the very latest style of home, from the standpoint of exterior design as well as interior arrangement. A delightful balanced effect is given by the sweeping lines of the roof which extends down past the chimney on one side and out over a trellised archway on the other side,

giving it a total frontage of 38 feet. The exterior may either be shingled, as shown above, or finished with wide siding. Notice how large and pleasant the rooms are and how conveniently they are arranged. Height of ceilings first floor 8'6", second floor 8'0". See detailed specifications beginning on page 30.





The TACOMA — *Charming to Look at - Easy to Live in - A Perfect Home*

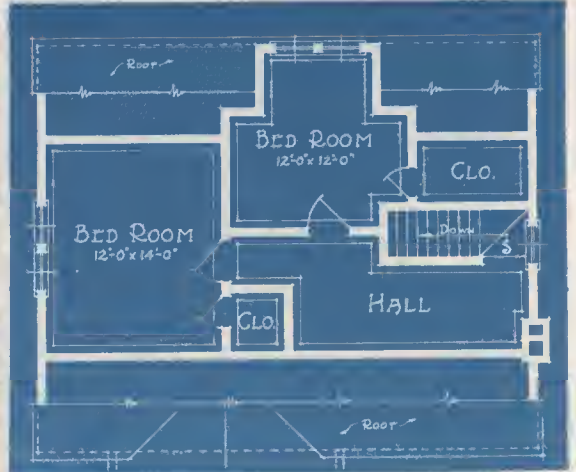
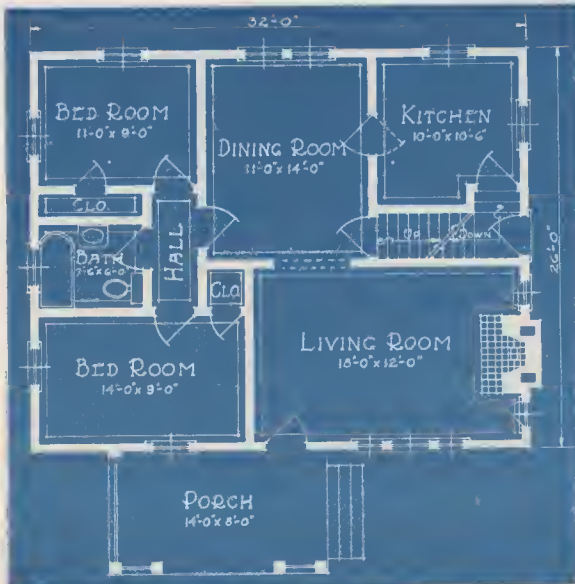
We take a great deal of pride in presenting the Tacoma as we feel that it will meet a long felt want in the hearts of many. It not only has beauty in every detail of its exterior, but an exceptionally well laid out interior plan as well.

One of the features of the Tacoma which appeals to many home builders, is to have a home in which you have a complete living arrangement on the first floor and have it practical at very little extra expense to have

additional rooms finished off on the 2nd floor at some future time.

The regular price of the Tacoma includes the stairway to attic, 2x8" 2nd floor joists, windows as shown and attic flooring so that the arrangement shown on the suggested plan below can be carried out at a minimum cost. The price of the materials needed for completing the 2nd floor plan as shown will be quoted on request.

Height of ceilings first floor 8'6", second floor 8'0".



The exterior walls of the Tacoma are planned to be covered with clear Red Cedar shingles, stained a rich brown. For the flower boxes, window shutters, porch columns, etc., we suggest a light cream color that will harmonize nicely with the brown shingles.



The PILGRIM

This beautiful bungalow has a host of friends, and is indeed worthy of their admiration. Its exterior shows a distinct character of its own, but the inside arrangement of rooms in each of the two floor plans, the placing of the windows, the closets, all have the solid, substantial virtues that make a home practical to live in. The Pilgrim is a perfect example of how it is possible

to have the desirable features of the more expensive homes at a low cost.

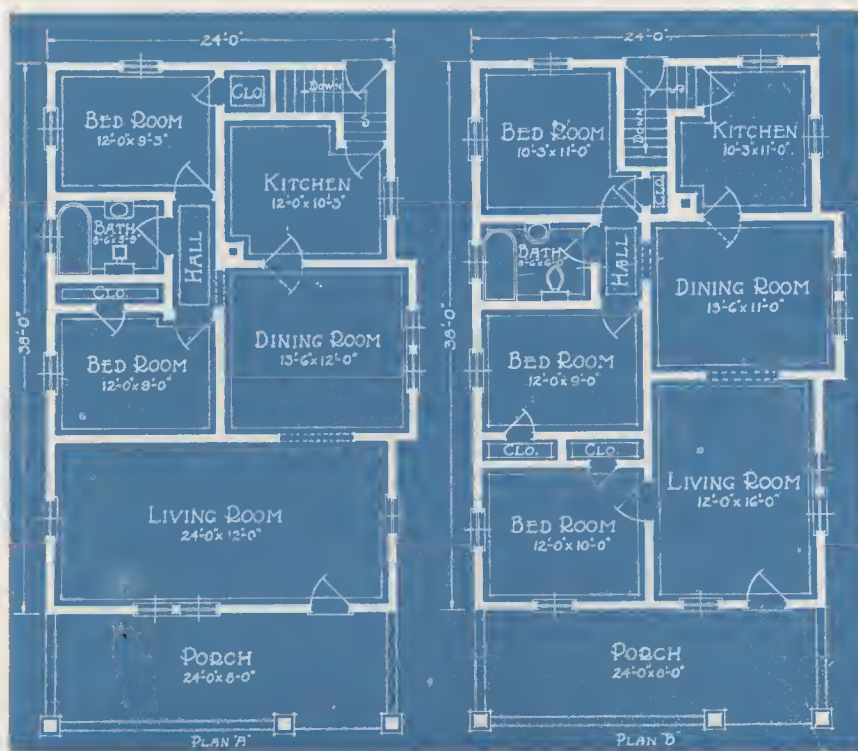
Two floor plans are offered, Plan A with two bedrooms and plan B three bedrooms. In plan A the living room extends across the entire front and if you desire a fireplace, an ideal place for it would be in the left wall where the single window is now located.

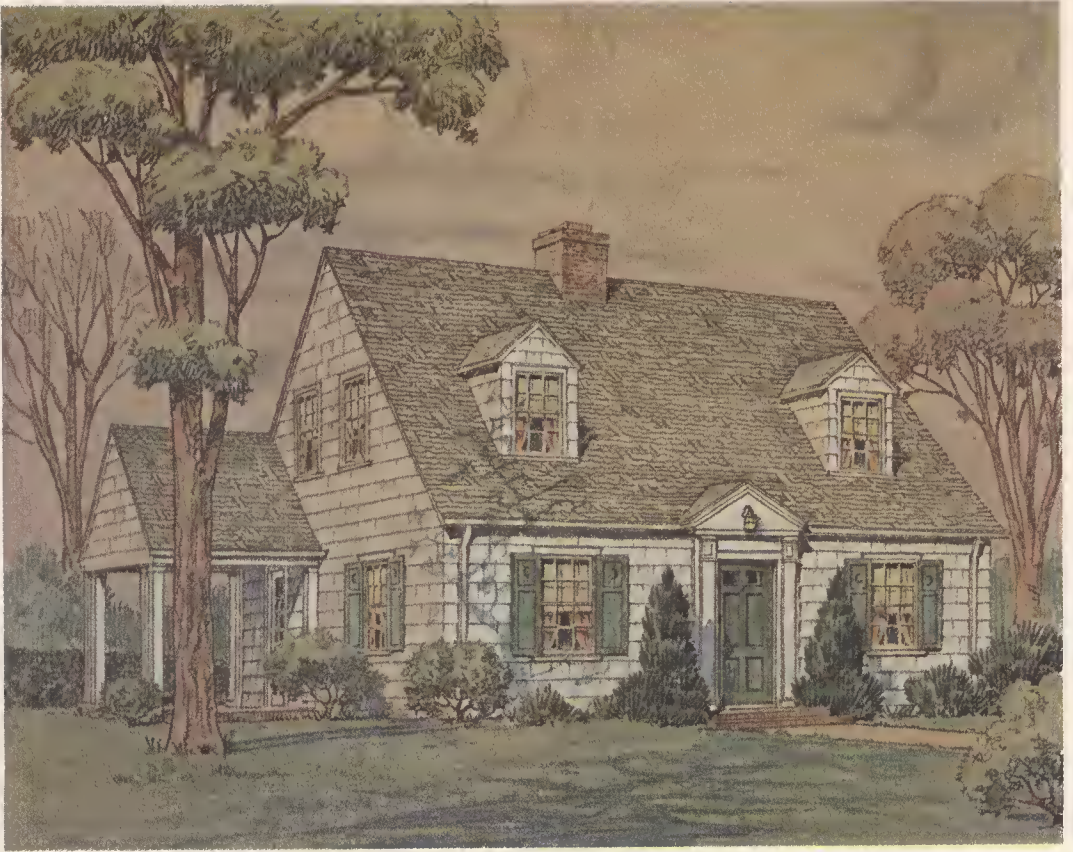
Should you intend to build a fireplace we will omit this window and furnish two smaller casement windows, one for each side of the fireplace, at no extra cost.

You have only to examine the floor plans of the Pilgrim to see how well family's needs have been provided for. You have only to read the complete Liberty specifications to know that the materials are all of the finest quality and that the sound, durable construction will insure your satisfaction in this wonderful home throughout the years to come.

The Pilgrim is, without doubt, one of the most appealing homes in our entire catalog, both in outward appearance and convenient room arrangement.

Height of ceilings, 8 feet 6 inches.



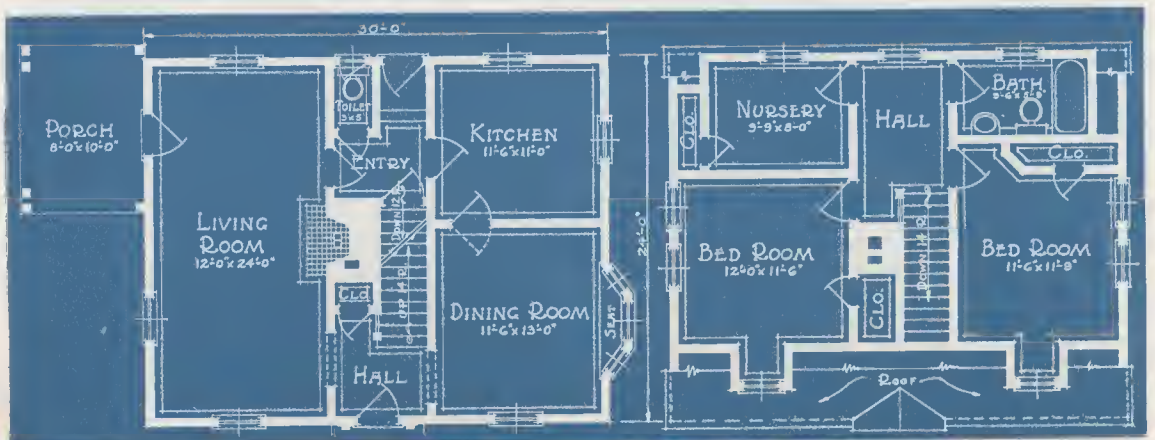


The RICHMOND

Exterior design makes for desirability and determines the true value of a home equally as much as the interior arrangement. In the Richmond, a true Cape Cod Colonial design, you have a home with an exterior that is perfect to the smallest detail, and an interior arrangement that provides the maximum in comfort and convenience. There is something quite satisfying and restful about the Richmond with its shingled sidewalls, the formal entrance, quaint dormers, shuttered windows. The floor plan is of a well established and popular type, having the entrance in the center, a large living room on one side opening onto the attractive side porch, and on

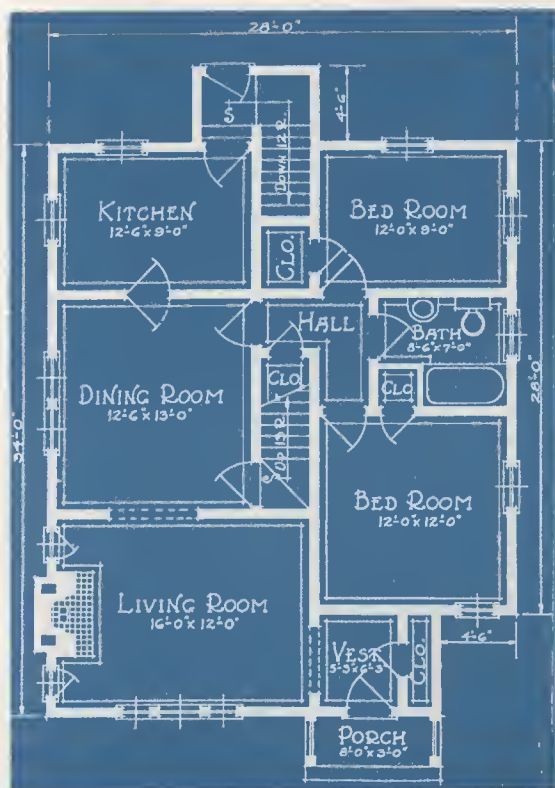
the other side the dining room and kitchen. Notice the attractive bay window in the dining room with its built-in window seat. Adjoining the large kitchen and handy to the living room is the rear entry and downstairs toilet.

The open stairway leads up out of the vestibule to a roomy, well-lighted hall upstairs which connects with the three bedrooms and bath. Although shingles are regularly furnished for the sidewalls, siding would be in good taste and will be furnished if desired. Height of ceilings both floors 8 feet.



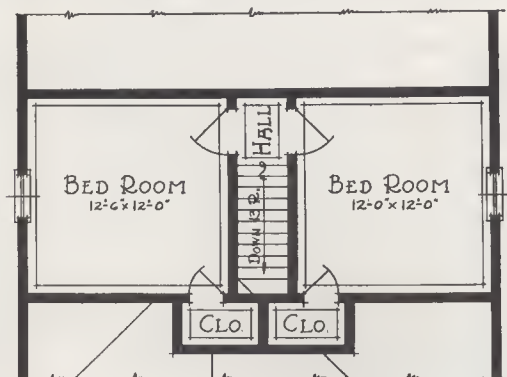


The VERNON



The lasting satisfaction one derives from a home depends largely on its exterior attractiveness, and from that standpoint, too, the Vernon is sure to win admiration. It is one of the most interesting new designs of the modern architectural period—beauty—convenience—practicability—roominess, all at a low cost. Rarely does one find a home with so many outstanding features as the Vernon.

As one enters the Vernon he is at once impressed with its air of roominess. Plastered archways connecting the living room with the front hall and the dining room gives a feeling of spaciousness. Two cheerful bedrooms, each one occupying a corner of the house and located handy to the bath, the very convenient kitchen, and the large attic, make this a home that truly deserves to win the approval of all those who see it.



Suggested arrangement for 2nd floor. Price covering necessary materials will be quoted on request.



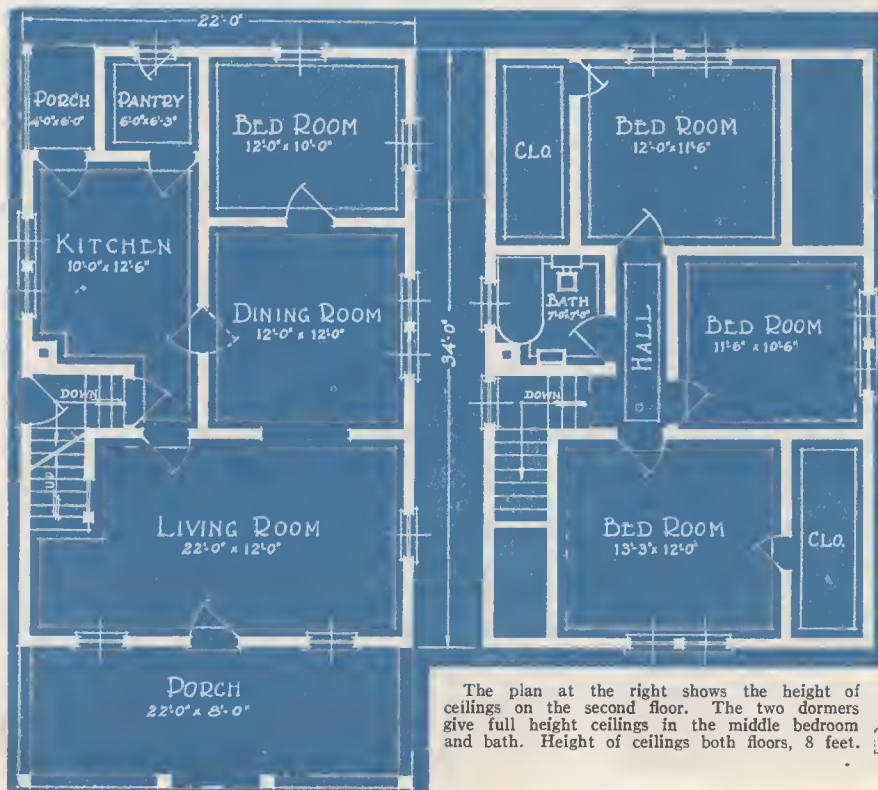
The MAYFLOWER

The Mayflower is a home you will be proud to own and live in. The clean lines of the exterior make it most attractive to the eye. And the floor plans are excellent.

A splendid bedroom downstairs is one feature which especially appeals to a great many. Some prefer to use this room as a den or private study. Then there is the

large well lighted living room extending across the entire front, the dining room connected with the living room with a wide arch, and the kitchen with its convenient pantry and rear porch. On the second floor you will find three excellent bedrooms and bath with ample closet space. It is rare to find a home with four bedrooms so complete as the Mayflower and at such a low cost to build.

No investment could be better than a home like this. It is a home that is easy to love, easy to live in, and when you wish, easy to sell at a price that will net you a snug profit.





The VICTORIA — *A 2-Story Colonial of Rare Charm*

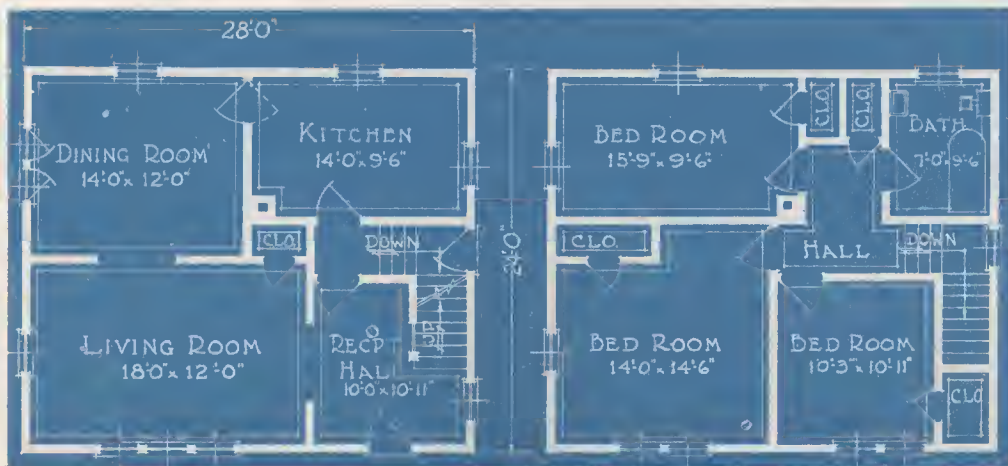
This beautiful Colonial home has the exterior grace and dignity and the interior spaciousness that usually come only in homes of much higher price. It is this combination of charm and economy that makes the Victoria a popular design with home-builders centuries after its model first flourished in the hospitable Colonies.

From the Colonial entrance you step into a roomy reception hall. The open stairway leads up from it, the stairs to the grade landing and hasement leading down from the kitchen hall. Careful attention has been given to the large restful living room and to the dining room which occupies a pleasant corner of the house. The kitchen is handy to the front door as well

as the grade entrance so conveniently located at the side.

The good architecture which leaves no wasted space is apparent also on the second floor. Here you have three splendid bedrooms each having a roomy closet, the bath with plenty of elbow room and the handy closet off the hall for towels and linens.

It isn't very often that a home having the quality and character of the Victoria is offered at a price that is within reach of a large number of home builders. At the low cost of the Victoria, so many home builders have found it to be their ideal home, that it has become one of the most popular two-story homes we make.



One Victoria Owner writes: "I am well pleased with the choice I made, as the Victoria is all that it was represented to be, well planned, bright and cheerful, and I cannot say enough in praise of the beautiful lumber provided."



The LA SALLE

Here is a delightful five room home that has met with enthusiastic acceptance among home builders everywhere. It is a design that seems to portray the suburban neighborhood of happy, contented home owners.

Among the world's riches there are a few whose value

cannot be reckoned in terms of dollars and cents. Not the least of these is that deep satisfaction which comes from home-ownership—the knowledge that in your name stands the title to a cottage on a quiet street—a yard, a garden of beautiful flowers—a refuge from the eternal pursuit of business—a home, within which you will find most of the joy and happiness that this life offers.

The LaSalle has the typical colonial entrance in the center, balanced with the attractive grouping of three windows and flower box on each side. On the end is the pleasant porch. Note the exceptionally large, well-proportioned living room. A fireplace may be constructed without any sacrifice to the present convenient arrangement. A sketch showing the most desirable location for a fireplace will be sent to you on request.

The main roof has an 8-12 pitch which gives a little over 8 feet headroom in the attic at the center. This provides ample space for all ordinary storage purposes.

One of the features of the LaSalle that appeals to every housewife is the extra large amount of closet space. Each bedroom has its own individual closet and in addition a handy closet off the living room.

All in all the LaSalle is about as perfectly designed a bungalow as any home builder could wish for. It gives just the right combination of coziness with roominess, comfort and handsome appearance, and its low price will be the most welcome surprise of all. Height of ceilings either plan 9 feet.





The SENATOR — *A Wonderful Bungalow at a Surprisingly Low Cost*

The Senator, a typical American bungalow design is a genuine prize winner. The wide roof with the attractive dormer, the inviting porch, contribute their share to the excellent proportions of this popular bungalow. Two floor plans are offered, Plan A having five rooms,

two of which are bedrooms while Plan B has six rooms with three bedrooms. In Plan A you will find the entrance hall with its guest closet for outer wraps. The living room has an abundance of light and the wide archway connecting with the dining room gives it added

roominess and brightness. The two big bedrooms (each with its own closet) and the bathroom open off the hallway giving this side of the house much desired privacy. The cellar stairway leads down from the kitchen very handy to the rear door. Plan B is arranged with three splendid bedrooms in addition to the well proportioned living room, dining room and kitchen. Each bedroom has its own closet. The bathroom is conveniently located in the rear off of the hall which connects with the two bedrooms and dining room. To provide access to the cellar the grade entrance addition described on page 35 should be used. For the man who desires a modest home we know of no better investment than the Senator. Height of ceilings 8' 6".





The COLUMBIA — *Attractive - Well Planned - Low in Cost*

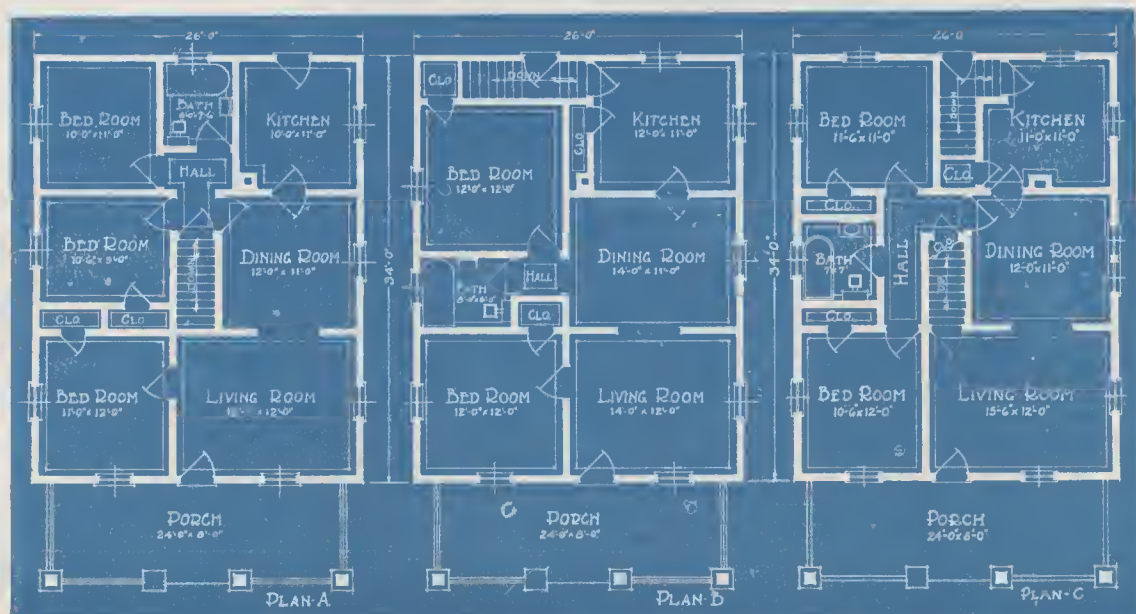
Here is a masterpiece of designing! In beauty, in layout, in size of rooms, it is the ideal home for the average family. There is good solid worth in every inch of it. Even to the big wide porch, the entire home has that comfortable roominess which all folks appreciate so much.

All in all, the Columbia is a gem of a house. It combines most, if not all, of the qualities of that "Dream Home" which you have so long planned. Three splendid plans to choose from and the price without

doubt is the most amazing low figure ever placed on a home of such quality, size and beauty.

The large attic space is a feature that is especially desirable. The height of attic from floor to ridge of roof is approximately 9½ feet making it possible to finish off two extra bedrooms should they be needed. The attic stairs can be arranged to lead up over the cellar stairs in either plan and will be furnished at a small additional cost.

Height of ceilings first floor 8' 6".

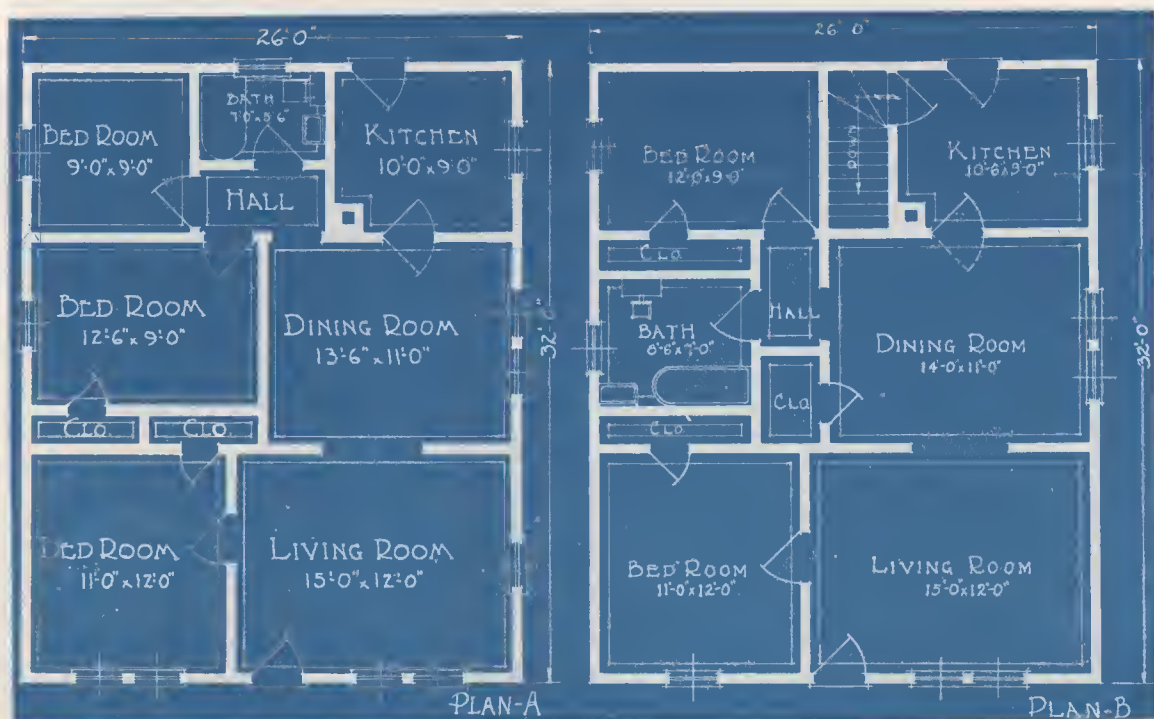




The LAFAYETTE—A Prize Home— One You'll Be Proud to Own

This artistic bungalow has always appealed to those who want a large well-planned home yet must keep the cost down as low as possible. Although the Lafayette has considerable floor space, much real comfort, and genuine charm, it is priced so amazingly low that many people ask us how we do it. Certainly they find no signs of economizing in the quality or quantity of ma-

terials, no skimping anywhere. The economy is achieved in our own plant management. You enjoy the perfect fruit of our efforts—a home worthy of harboring your finest ideals, one that fulfills your most cherished dreams; at several hundred dollars less than you expected to pay. Height of ceilings 8' 6". See detailed specifications beginning on page 30.

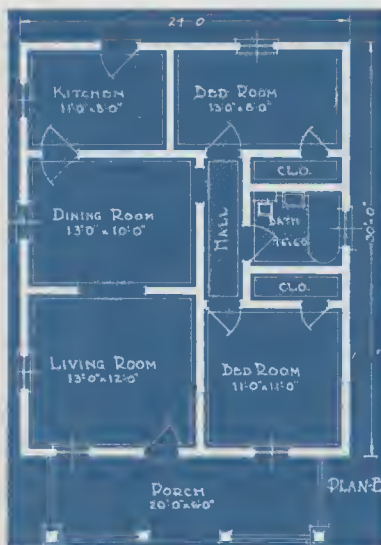
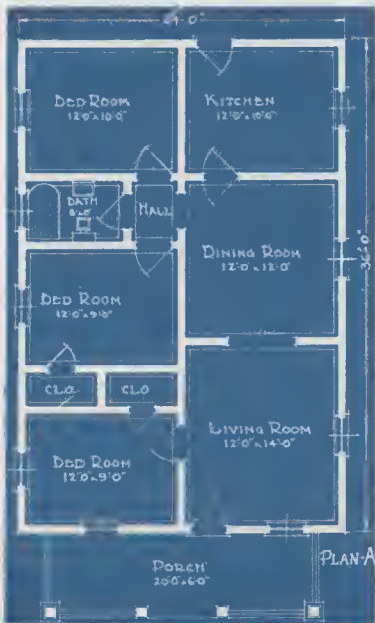




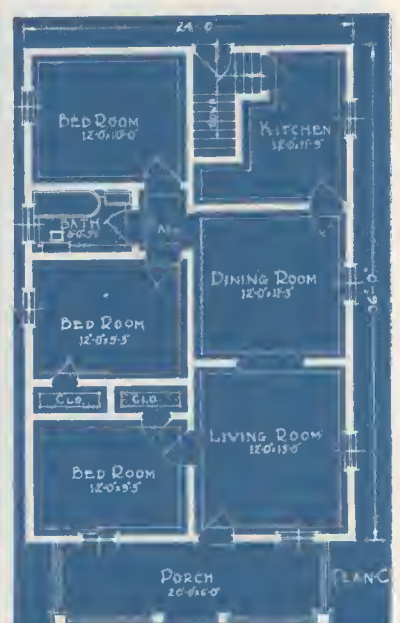
The NATIONAL — *An Ideal Home Design* *Brings Happiness to Thousands*

It hardly seems possible that such a good-looking, well-proportioned house is available at such a remarkably low price. How can we do it? In the first place, this design meets a universal need. Therefore it is manufactured and sold in large numbers. Families in every section of the country want a roomy house at low cost—but a home also with quality construction, attractive exterior, skillfully laid out interior. You have only to look at the floor plans to see how the family's needs have been pro-

vided for; you have only to study the guaranteed specifications beginning on Page 30 to understand the truly fine quality of materials; the outside design speaks for itself. If you need a home of the National type, study the three plans carefully—one of them will surely give you lasting satisfaction, because it is bringing happiness and contentment to every home owner who ever built a National. Height of ceilings 8' in all plans. Porch 20'x6' furnished with all three plans as shown.



The most practical and economical arrangement for a cellar stairway is to use the grade entrance addition described on page 35.





The DELAWARE — *A Big Favorite With Home Builders Everywhere*

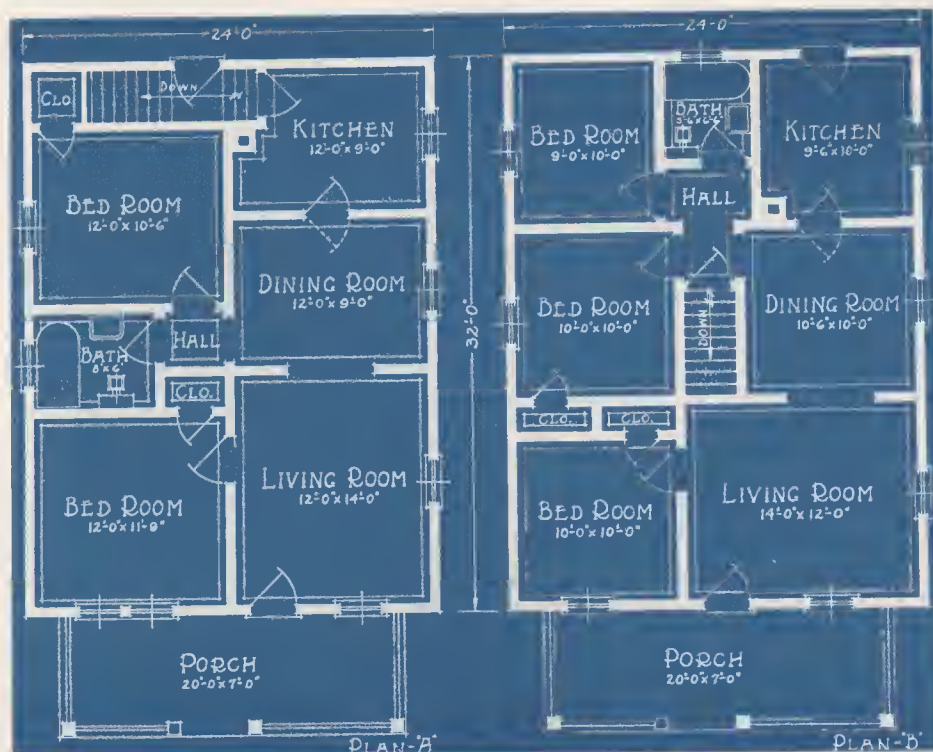
It is easy to see why the Delaware is a big favorite with home-builders everywhere. In appearance, arrangement and size of rooms—it is an ideal home for the average family. The big porch is very convenient. There is

also the advantage of the large attic space which can be finished off any time later on to give two additional bedrooms at a very small cost. If you desire a home that will give you a great deal of comfort and convenience at

very low cost, then we heartily recommend the Delaware.

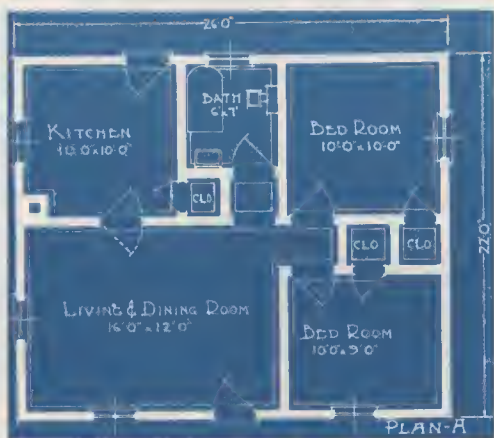
Two floor plans are offered. Plan A gives a living room with good wall space, a dining room, kitchen, two roomy bedrooms each with its own closet, a bathroom, hall and grade cellar stairs. Plan B has three well arranged bedrooms, living room, dining room, kitchen, two closets, a bathroom, hall and cellar stairs. Prices include 20'x7' porch as shown. Height of ceilings, 8' 6".

Note:—If you wish to make use of the large attic space, which has a height of over 8 feet, we will furnish complete attic stairs over the cellar stairs in either plan 2x6 floor joists with flooring to cover a space of 14 feet wide through center of attic, at a small additional cost.





The BETSY ROSS — *Solid Comfort at Low Cost to Build*

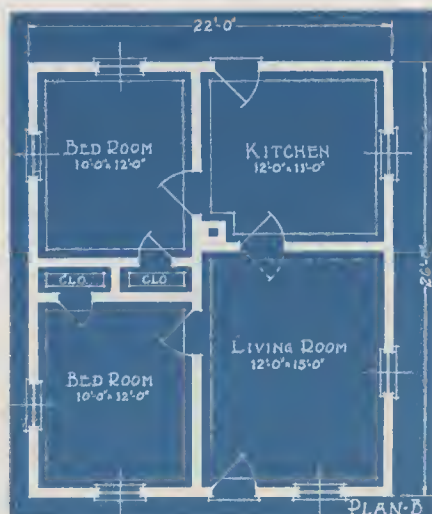


The Betsy Ross is a design that proves you do not need a lot of money to own the kind of a home that meets your needs for size, comfort and sturdiness. It is well balanced in design and appearance, and all in all is a home you will truly be proud to call your own. Notice the splendid large living room in Plan A, the roomy bedrooms, each with its own closet, the comfortable sized kitchen with its closet, also the bathroom conveniently located off the hall. Plan B provides four comfortable rooms, living room, kitchen and two bedrooms, each bedroom with its own large closet.

If you desire a porch instead of the colonial entrance, any one of the other porches may be substituted at the difference in price as explained in the specifications page 32. Height of ceilings 8' 0".



Showing the Betsy Ross with a Cape Cod style exterior which is optional at a small extra cost.





The SHERIDAN — *A Universally Popular Home - 3 Model Plans*

Right before you is positive proof that you can combine beauty and practicability in a home of modest cost. Few homes offer so much comfort and satisfaction. Its artistic exterior gives a distinct impression of quality, enhanced by the pleasing roof lines and wide, hospitable porch. And inside, the Sheridan fulfills all the promises of its handsome exterior. The rooms in all three plans are spacious, conveniently arranged, comfortable. Plans A

and B each have five splendid rooms, living room, dining room, two bedrooms, kitchen; also two closets and bathroom. In Plan A the cellar stairs is furnished leading down from the kitchen to the grade landing and basement. Plan C has three fine bedrooms with two good closets, pleasant living room, dining room and kitchen. The porch size 18'x6' is furnished as shown—Height of ceilings 8' 6".





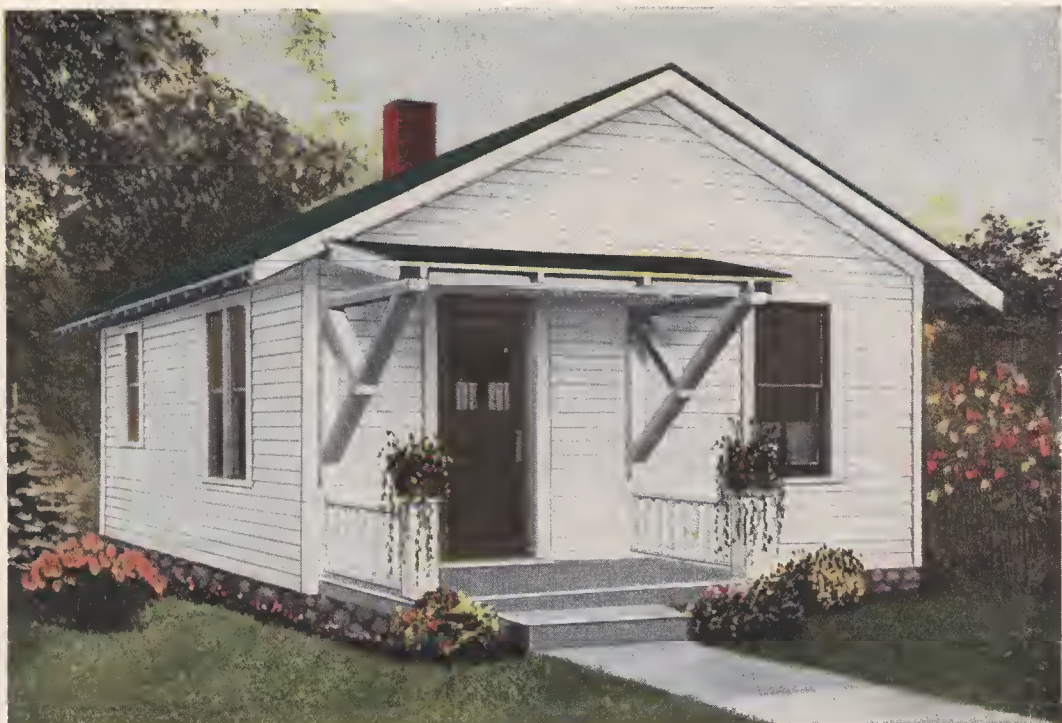
The STERLING

Home-ownership, today, has been made comparatively easy for the man who has the will and determination to own his own home. Modern construction methods have reduced building costs to such an extent that a large investment is no longer necessary. The Sterling proves this clearly. It offers so much home comfort for your investment that nobody would ever believe you didn't pay several hundred dollars more for it. Look at it inside and out. No frills, but a good substantial de-

sign that gives the maximum returns in real home value.

To get an attractive, well planned home like the Sterling for so low a price is a happy surprise to home builders. You could even build it yourself like other owners have done. All the measuring, sawing is done in advance for you. Everything is made so simple and easy no previous experience is needed. See complete specifications page 30. Height of ceilings, 8' 6".

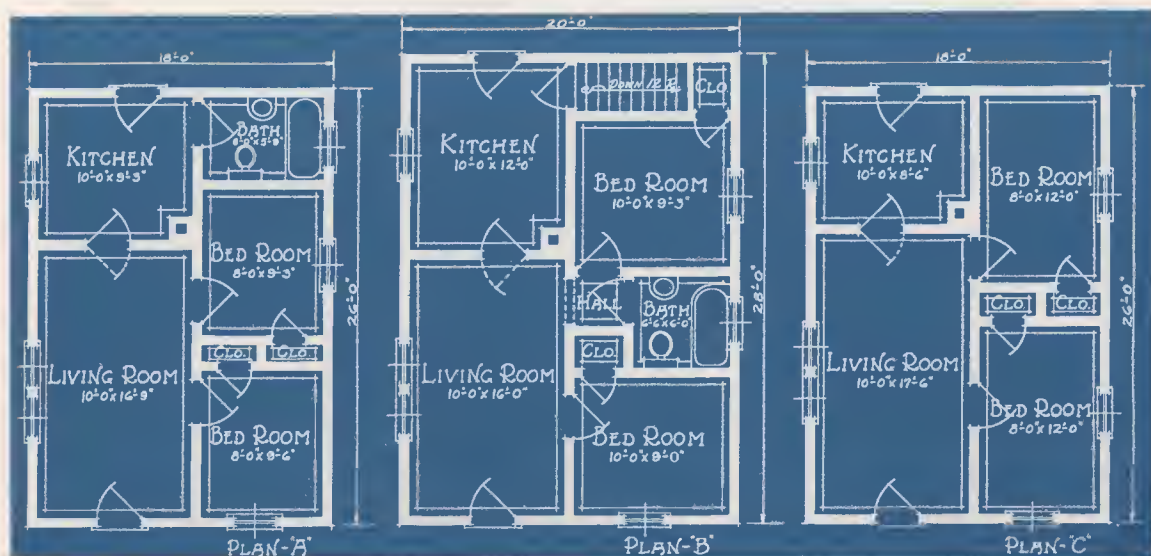




The CHESTER — 3 *Splendid Plans* *Unequaled in Value*

The importance of good architectural service in the building of a modest home is demonstrated clearly in the Chester. Here you have a design whose proportions are perfect, giving the exterior that attractive appearance that is always admired but so seldom obtained in the small home. Yet, the illustration hardly does this home full justice, because it cannot show its sturdy quality.

You have your choice of three plans, each one having the first essential of a real home—a comfortable large living room. Plans A and C are designed in the smaller size 18'x26', while Plan B is 20'x28' with added conveniences which are made possible by its larger size. Front porch size 8'x6'. Front and rear steps furnished for 8" grade height. See detailed specifications beginning on page 30. Height of ceilings 8 feet.



These Specifications Show Why Liberty Homes Are Famous For Quality and Sturdiness

THE sturdiness of a house depends upon two things: (1) the quality of the materials used and (2) the method of construction followed. One is as essential as the other.

Liberty Homes are sturdy homes because the materials which go into them are of unquestionable quality—selected and graded with unusual care. But this is not all! Every piece of lumber is of the right size and strength to support the load which it is expected to carry. Every piece is cut accurately to insure close-fitting joints, and the bridging and bracing are provided at all crucial points so that there is no sagging or swaying. The completed structure stands firm and solid—strong and sturdy, from foundation to peak of roof.

There is no better type of construction than that used in Liberty Homes, as you will see when you study the illustrations and read the detailed specifications given below.

Framing Material

All framing material, including sills, joists, studding, plates, rafters, etc., is carefully selected for quality and strength and is properly seasoned. It is all machine surfaced on four sides to standard width and thickness, accurately machine cut to fit and marked to conform with the complete detail working plans.

Girders

Heavy girders or sills, built up of three 2x8's are furnished for all homes excepting the Betsy Ross, Chester, Sheridan and Sterling which have girders built up of three 2x6's.

First Floor Joists

2x8 floor joists, spaced 16" on centers are furnished with all houses excepting the Betsy Ross, Chester, Sheridan and Sterling, which have 2x8 floor joists spaced 24" on centers.

Second Floor Joists

In all two-story designs the second floor joists are 2x8 spaced 16" on centers.

Attic Floor Joists

2x8 attic floor joists spaced 16" on centers are furnished with the Vernon and Tacoma designs, and 2x6 attic floor joists 16" on centers with the Columbia C.

Ceiling Joists

On all spans 14 feet and over, 2x6 ceiling joists spaced 16" on centers are furnished. On all spans under 14 feet, 2x4 ceiling joists spaced 16" on centers are furnished.

Studding

2x4 studding, spaced 16" on centers, are furnished for all outside walls and partitions.

Wall Plates

A single 2x4 plate is used at the bottom and a double 2x4 plate at the top of all walls and partitions. This "Fire Stop Construction" prevents any circulation of air between the studding from the cellar to the attic, thereby reducing the fire hazard and in addition, this construction results in a much warmer and more substantial home.

Rafters

2x6 rafters spaced 24" on centers are furnished with the Cambridge, Columbia, Lafayette, LaSalle, Richmond, St. Regis, Senator, Tacoma, Vernon, Wellington. 2x4 rafters spaced 24" on centers together with supporting collar beams are furnished with the Concord, Delaware, Mayflower, National, Pilgrim, Victoria. 2x4 rafters spaced 24" on centers are furnished with the Betsy Ross, Chester, Sheridan and Sterling.

Tie Plates

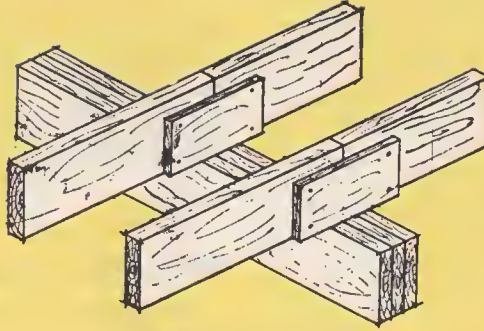
1x6 tie plates are furnished for securely tying together the floor joists and 1x4 tie plates for tying together the ceiling joists in all houses.

Bridging

1x2 floor bridging is furnished for all spans of 12 feet or over. This bridging is cut to fit, ready to nail in place.

Sub-Flooring

Sound 1 inch sheathing lumber, cut to fit, bundled and marked to correspond with the plans, is furnished for all first and second floors. Heavy asphalt saturated building paper is supplied for between the sub-flooring and the finish flooring.



Sturdy Floor Construction

Sidewall Sheathing

Sound 1 inch sheathing lumber, cut accurately to fit, bundled and marked to correspond with the plans is furnished for all outside walls. Heavy asphalt saturated building paper is supplied for between the sidewall sheathing and the siding or shingles.

Roof Boards

1x4 sound roof boards, spaced 2" apart, are furnished when Red Cedar shingles are used. Spacing the roof boards in this way permits air to get at the shingles underneath, thereby insuring a long lasting roof. When slate surfaced roofing or semi-slate shingles are specified, the roof boards are furnished 1x6 laid tight. All roof boards are machine cut to fit, ready to nail in place.

Shingles or Roofing

16" "Certigrade" Red Cedar Shingles (known in the trade as No. 1 or Five-X) are furnished for both the main and porch roofs. (Stain for roof shingles not furnished.) These shingles are slightly more than $\frac{9}{16}$ " thick at the thick end and are to be laid with a 5" exposure. If preferred you may specify high-grade mineral surfaced roll roofing, (red or green), which will be furnished in place of the shingles at the same price. Weight of roofing 90 lbs. per square.

Semi-Slate Shingles

Guaranteed semi-slate strip shingles will be furnished instead of the Red Cedar shingles or roll roofing at the extra price quoted. (See price list.) These shingles are furnished in an attractive modern pattern and carry the Underwriters label with Manufacturers guarantee. Size $11\frac{1}{4}$ " x 36" with $3\frac{1}{4}$ " headlap—weight 198 lbs. per square. Choice of Spanish Red color, Bright Green, or Color Blend.

Sidewalls—Siding

$\frac{1}{2}$ x8" Clear Red-wood bevel siding is furnished for the sidewalls of the Vernon and is optional in place of shingles for designs with shingled sidewalls at no additional charge. For other designs showing siding, $\frac{1}{2}$ x6" clear Red-

wood bevel siding is furnished. If shingles are desired in place of the 6" siding there will be a small additional charge which will be quoted on request.

Sidewalls—Shingles

16" "Certigrade" Red Cedar shingles, laid with a 7" exposure, are furnished for all designs where shingles are shown on sidewalls. Two heavy brush coats of high quality preservative creosote shingle stain, either Brown

or Gray, is furnished for staining the sidewall shingles as desired. If siding is preferred on designs showing shingled sidewalls, $\frac{1}{2}$ x8" bevel siding will be substituted for the shingles, with paint for two full coats, at the same price.

Lath

All Liberty Homes are prepared to receive lath and plaster. 32" and 48" air dried lath are furnished in proper proportions to enable lathing with a minimum waste of material and labor. If you prefer to use some other material as a plaster base we will omit the lath allowing credit for same as quoted on price list. Should wallboard be used without a finish coat of plaster the thickness of the wallboard to be used should be specified on the order so the window and door jambs can be furnished in the proper size.

Finish Flooring

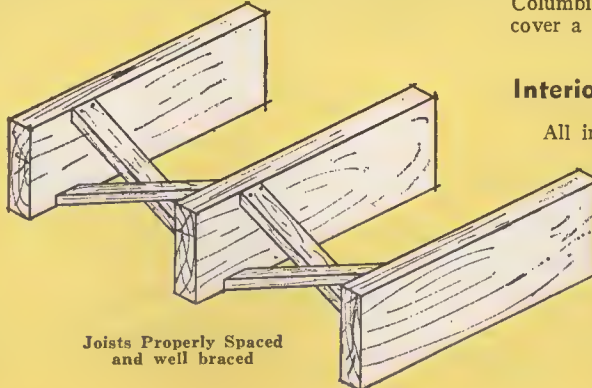
Selected clear Douglas Fir, $2\frac{3}{8}$ " face, evenly matched and well suited for a varnished floor is furnished throughout. Select oak flooring is optional in place of the Fir flooring at an additional cost. At the extra cost quoted on price list Select Oak flooring will be furnished to cover the entire floor surface in the living and dining rooms, front halls and vestibules.

Attic Flooring

Sound 1" sub-flooring material is furnished for the attic when attic stairs are shown. In the Tacoma and Vernon designs which may have rooms finished on the 2nd floor the attic flooring is furnished to cover the entire area where the future rooms are to be located. In the Columbia C, flooring is furnished to cover a space 14 feet by 34 feet.

Interior Woodwork

All interior woodwork complete for windows, door casings, door jambs, stops, baseboards, base shoe, stairwork, etc., is manufactured from clear selected kiln-dried Yellow Pine. All interior casings for around door and window openings are furnished in the modern two-mem-



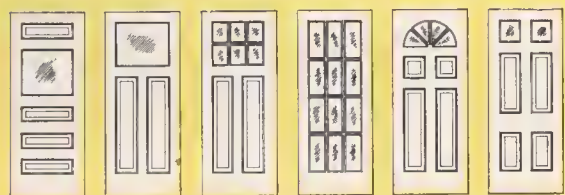
Joists Properly Spaced and well braced

ber backband style. All interior finish is carefully machined to a smooth, satin-like finish, ready to stain and varnish, and is carefully packed to insure its reaching you in perfect condition.

Doors—Interior

All inside doors are standard size 2' 8" x 6' 8" and 2' 0" x 6' 8", furnished in the modern and attractive two-panel design having beautiful rotary cut Fir panels. Doors which are furnished for all closets are 2 feet wide.

Doors—Exterior



The various types of exterior doors are shown above. All are first quality doors, designed with solid stiles and raised panels and glazed as shown in illustration. Door No. 1 is furnished for rear entrances of all homes and for the front entrance of the smaller designs. Door No. 2 is furnished for the front entrance of the Columbia, Delaware, Lafayette, Mayflower, Pilgrim, Senator, Victoria. Door No. 3 is furnished with the Concord, LaSalle, Tacoma, Wellington. Door No. 6 is furnished for the side entrance of the LaSalle and Richmond. Door No. 9, the Cambridge. Door No. 10, the Richmond and Vernon.

Door and Window Frames

All frames are manufactured from selected stock, clear and free from all defects, machined with great care. All members are accurately cut to fit ready for assembling, each complete frame being bundled separately.

Window Sash

All sash are manufactured from clear White Pine—the finest sash produced—and are glazed with fine quality glass, well bedded, tacked and puttied. (Sample of window glass to show its crystal clearness will be mailed on request.) Cords, pulleys, sash locks and counterbalancing weights are furnished for all check rail windows.

Stairways

The most efficient planning and construction are incorporated in Liberty Stairs. The intricate work of

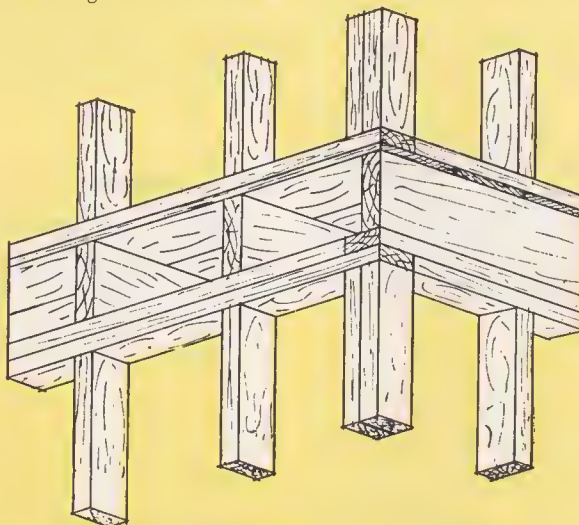
stair making is all done by modern machinery here in our factory. In the main and attic stairs the supporting rough strings are cut and notched, finish strings housed out to fit the treads, posts assembled, and the treads, risers, mouldings, railing and balusters ready to be fitted in place. This type of construction entirely eliminates the annoyance of squeaky stairs. Cellar stairs as well as stairs to the attic are furnished complete where shown on plans.

Exterior Mouldings and Trim

All mouldings, corner boards, cornice materials, including fascia and frieze boards, furnished complete in required sizes and lengths sufficiently long to allow for accurate fitting.

Outside Steps

All material for outside steps is accurately cut to fit, ready to nail together. Front steps on the Columbia, Mayflower, Sheridan, are five feet wide, all others four feet, except the Tacoma, Pilgrim and LaSalle which have front steps six feet wide. Steps are not furnished for either the front or rear when porch floors or stoops are cement. In such cases the steps should also be constructed of cement.



Framing Between First and Second Floors
Note Firestop Construction

Porchwork

Complete materials are furnished for porches except where design calls for masonry construction. All porch columns, newels, railing, balusters, etc., are furnished completely machined ready to be fitted in place. When it is desired to omit the porch full credit will be allowed for same which will be quoted on request.

Porch Flooring

The same high grade Fir flooring as specified for the interior of Liberty Homes is furnished for all porch

floors unless shown in masonry. The porch flooring is all machine cut to fit, ready to be nailed in place.

Porch Ceiling

Clear matched Fir ceiling, 3¼" face, is furnished for overhead ceiling of all porches. This ceiling is all machined to a smooth finish, ready for the paint or varnish. You have your choice of either paint or varnish for finishing the porch ceiling.

Cornice Ceiling

Clear matched Fir ceiling, 3¼" face, is furnished for all open cornices on main roofs as well as porch and dormer roofs.

Brackets

Porch and Cornice brackets are furnished where shown, cut to fit, bundled and marked, ready to nail together.

Flower Boxes

Complete material for flower boxes and supporting brackets is furnished where shown.

Trellis Work

All material necessary for trellises is furnished when shown in illustration.

Ornamental Shutters

Ornamental window shutters are furnished complete as shown in illustrations.

Building Hardware

All building hardware supplies are furnished complete as required, including heavy galvanized ridge roll, ornamental hip shingles and valley tin. Copper alloy flashings for chimneys and porches. Hot dipped zinc coated shingle nails, sterilized blued lath nails, all other nails and brads of proper sizes and quantities to complete the work. Heavy weight asphalt saturated building paper is furnished for between the sub-flooring and finish flooring and between the sidewall sheathing and siding or shingles.

Finish Hardware

The finish hardware is of exceptionally fine quality, modern and attractive in design, a product of a well known and nationally advertised manufacturer. Mortise locksets and butts are furnished for all doors except the double swinging kitchen door for which is furnished a double acting floor hinge and push plates. The front door lockset is of the bit key or night latch type. All hardware is finished in dull brass finish. If glass knob locksets with the small plates are desired they will be furnished at an extra cost of only 50 cents per door.

Outside Painting Materials

First quality white lead—pure linseed oil paints for two full coats are furnished in pure white or any color desired for the outside body and trim. The necessary quantities of pure linseed oil and turpentine are furnished for thinning. Special long wearing porch floor enamel is furnished for porch floors and outside steps. When shingles are furnished for sidewalls, preservative creosote shingle stain for two heavy brush coats is supplied. Color card showing outside paints, inside enamels, porch floor enamels and stains, from which you can choose the colors you prefer, will be mailed on request.

Inside Painting Materials

Strictly pure gum shellac and water-spar varnish or oil stain and water-spar varnish are furnished for all interior woodwork including doors and trim, window trim and baseboards. For the finish floors, oil stain and water-spar varnish are furnished except when oak floors are ordered when a paste filler and varnish is furnished. When desired we will furnish semi-gloss four hour quick drying Enamel for the woodwork in any room in place of the stain and varnish at no extra charge. Many prefer to use Enamel in the kitchen and bathroom. When Enamel is used a flat white paint is furnished as an undercoating for the Enamel. See color card which gives a selection of the most popular Enamel finishes and interior oil stain colors.

Changes Made to Suit Your Desires

In buying a Liberty Home, you are not obliged to take it just as it is. The Liberty System of home building enables you to make any practical changes in the plans and specifications according to your individual desires. Among the house designs illustrated in this catalog, you will find one that suits you exactly, except possibly for certain minor changes that you might want to suggest. We will be glad to accommodate you by making such changes unless of course our architects consider that these changes would not be practical.

Plans To Conform With Local Building Code

The construction of Liberty Homes is carried out in strict accordance with modern engineering practice and will fully meet the requirements in practically all localities. However, if there should be any change from the standard construction that your local building code requires, we will be glad when requested, to provide for any necessary changes in the plans without charge, and furnish the materials accordingly, charging only for the extra material, if any, that may be necessary.

Masonry Materials

The prices of masonry materials—such as brick, cement, plaster and sand—are so nearly the same in all sections of the country that it is to the advantage of our customers to secure them in their own particular localities. By doing so, they can get the foundation of the house started

without loss of time and have it completed by the time the lumber and other materials arrive.

It is important, however, that the foundation be built correctly. We, therefore, furnish complete plans for this purpose without additional charge. Our aim is to aid our customers in every possible way to secure a first quality home in the safest and most practical way and at the very lowest expenditure.

"It is really a pleasure to write this letter to tell you how well pleased we are with our new home which we moved into two months ago. Words cannot express the pleasure it has brought in our home. We have had many visitors to compliment the fine wood and the plans of the house.

"Our home is one of the nicest in the community. My advice to anyone going to build would be—'Buy a Liberty ready-cut home, for economy, no waste materials, better plans and many more, things in their favor.'

Hoping that this letter has given you an idea of how well pleased we are in our home, we are"

Mrs. L. Petty & Family,
Indiana

"I am thoroughly satisfied with my new 'LaSalle' house. The lumber is excellent and there appears to be plenty of everything required. House is not completed but considering the weather we have had it is progressing satisfactorily, having the roof and all outside nearly completed. In short, everything is perfectly satisfactory."

S. W. McCLELLAND, Mass.

"As this is the final payment on my contract, I want to thank you for extending this credit to me and so making it possible for me to own my little home.

"You have been so fair in all your dealings with me that I shall be glad to tell anyone who wishes to build about your homes."

"Again, I thank you."

I. M. Douglass, Penna.



● Modern Kitchen Cabinets ●

Kitchen cabinets may be had either in the arrangements here shown or in other arrangements to conform to the kitchen plans of the various designs of Liberty Homes. They vary in the size and the location of the various units, so that they are readily adaptable to any size kitchen. If you will write and tell us which Liberty Home you are thinking of purchasing, we will give you our suggestions as to the cabinet arrangement that will be most suitable.



Special Features You May Desire

The various items illustrated below are not included in the materials furnished for Liberty Homes, because many of our customers wish to wait and purchase them when they need them. It is preferable, however, to order

them so that they can be shipped along with the materials for the house, thereby saving the transportation charges. The prices of these items will be found on the price list of Liberty Homes.

Window Screens



Strongly constructed of the highest quality material and can be depended upon for years and years of economical service. Zinc coated screen wire is used which is rust-proof, and at the same time is stiff and strong, made to stand the hard knocks and blows to which screens are often subjected. Prices include necessary hardware fittings.

Storm Sash



You can save a large portion of your fuel cost each year and enjoy added comfort in your home by the use of storm sash. These sash are made of clear soft pine, put together in a most substantial manner and will give you good service for many years. High grade window glass is used and is securely tacked and puttied. Prices include necessary hardware fittings.

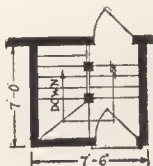
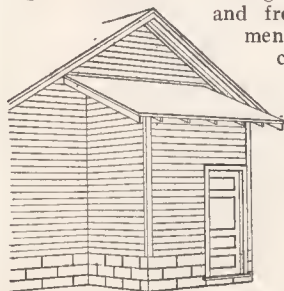
Cellar Windows



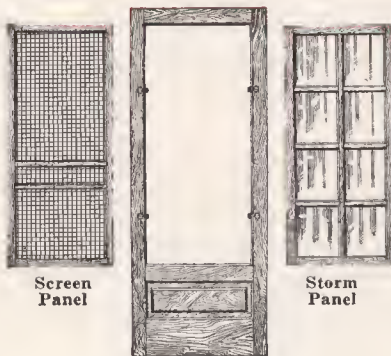
If you intend having a basement you should include in your order the number of cellar windows that are needed. Price quoted includes everything complete, frame, two-light glazed sash, and hardware. Make opening in foundation 2 feet 8 inches wide by 2 feet high and the frames can then be set in place after wall is completed.

Grade Entrance Addition

An enclosed grade entrance addition with stairs leading from kitchen to the grade landing and grade door and from grade landing to basement. Very convenient where cellar stairs are not provided for in the regular plan.



Combination Storm and Screen Door



Easily changed from storm door for winter to screen door for summer. The storm panel is glazed with clear glass, the screen panel being tightly covered with fine galvanized screen wire. Size of door 2'8" x 6'8". Shipped complete with all hardware fittings.

Medicine Cabinet

A convenient, attractive, built-in cabinet for medicine or toilet accessories, furnished complete as shown with mirror in door size 14x18 inches, three adjustable shelves and all necessary hardware. Make opening in wall 20 inches wide and 26 inches high.



Wiring Supplies

Savings of 50% and more on the cost of wiring your home can be obtained by taking advantage of our money saving prices on wiring materials. We recommend and will furnish the Romex Non-Metallic Sheathed Cable in size 14-2 wire. Prices quoted on price list cover all necessary materials for the complete wiring of each home in the so-called loop system of wiring. This includes the cable, entrance fittings (except main entrance switch which your power company will specify), flush tumbler sidewall switches, duplex flush convenient wall lamp outlets, Bakelite plates and metal gang boxes for switches and outlets, drop cord connections where needed, all necessary solder, friction tape, and other miscellaneous fittings. All cable and wiring materials carry the Fire Underwriters Label and approval of the National Electric Standard Wiring Code.

HOW TO ORDER YOUR LIBERTY HOME

To accommodate all our customers we offer several different payment plans. Naturally, the most economical way to buy is for cash. But if it is not convenient for you to forward the entire cash with your order, or if you are financing your new home through a building loan, or you wish to examine the materials before we finally receive payment, one of the payment plans listed below will meet your requirements.

1. Cash Terms

The cash price of each home is shown on the price list which is enclosed. This price includes everything listed under the specifications, including prepaid freight, in accordance with our guarantee. Look up the cash price of your home on the price list. Then you may either send one-third of the cash price with your order and pay the remaining two-thirds when the materials arrive and you take delivery, or you can send the full cash price with your order, less Five Dollars which you may deduct when sending full cash. All remittances should be by certified check, draft, money order or your personal check.

2. 5-Day Examination

Deposit the purchase money for your home in your own bank. Fill out the order blank. Ask your bank to fill out the "Letter of Deposit" on the back of the order. Mail the order to us. The materials will be shipped to you for five days' examination. The bank will not release the money to us until the five day examination period is over, and you find everything satisfactory.

3. Monthly Payment Terms

For homebuilders who find it more convenient to build their home on a monthly payment plan, we have developed a simple, economical method of payment. A small down payment is required with the order and the balance can then be paid over a two or three year period in equal monthly payments, commencing thirty days after your home is received. If you are interested in purchasing your home under this plan, write and tell us which home you have selected and complete information will be promptly sent to you. Thousands of our customers have used this plan to secure homes of their own who could never otherwise have done so.

4. Special Terms

If you are planning on financing your new home through a Bank, Building & Loan Association or other financial institution we are ready to co-operate by arranging terms of payment that will be mutually satisfactory. A letter advising us of your plans will set us to work to help you get your home started with the least possible delay.

Use The Order Blank On Next Page

You have studied the house designs. You have studied the specifications. You have read the letters from other Liberty Home builders. You have seen that Liberty Homes as pictured in this book are designed by skilled architects and engineers, who planned homes that are staunch, sturdy, practical, but also beautiful. One of these homes is just the home you want. Then don't put off building it. Home ownership has been made so easy that you are simply wasting good money if you keep on paying rent. You can be living in the home of your choice within a few short weeks. Decide which of the payment plans listed above will be most convenient for you, then write and let us help you with your plans at once.

LIBERTY HOME

ORDER BLANK

TERMS OF PURCHASE TO APPLY ON THIS ORDER

- ☐ *Cash in full with order*
- ☐ *One-third with order, balance on delivery*
- ☐ *Five-Day Examination plan*
- ☐ *Monthly Payment plan*
- ☐ *Special Terms*

Date.....

Ordered by.....

Street or R.F.D.....

City.....State.....

SHIPPING INSTRUCTIONS

Ship to.....

City.....

County.....State.....

Railroad.....

**LEWIS MANUFACTURING COMPANY,
BAY CITY, MICHIGAN**

**DO NOT WRITE IN
THIS SPACE**

Enter my order for the.....
Liberty Home which is to be shipped as instructed.

Enclosed is payment of \$.....
according to terms of purchase specified above.

It is understood that everything will be furnished complete, as called for in the specifications, and that safe delivery to my station is guaranteed.

Signed.....

PAINT SELECTION

Outside Walls

Window Sash

Porch Floor Paint

Color of Stain for Finish Floors

Color of Stain for Inside
Woodwork

OPTIONS TO BE INCLUDED

LETTER OF DEPOSIT



Date.....

City

State

LEWIS MANUFACTURING COMPANY:
BAY CITY, MICHIGAN

.....has deposited with us

the sum of..... (\$.....)
which sum has been set aside as a special fund for you, and is to be released
and paid to you within five days after the arrival of the car with the materials
for the LIBERTY HOME ordered from you.

If said MR.....
should not be satisfied that the materials conform with the specifications
as described in the catalog of Liberty Homes, and so notifies us within
the above five day period, we will hold this deposit pending an investigation
and will forward it to the LEWIS MANUFACTURING COMPANY, Bay
City, Michigan, immediately upon being advised by

Mr.....
that a satisfactory adjustment has been made.

NAME OF BANK

SIGNATURE OF OFFICER

OFFICIAL TITLE

BANK
SEAL
HERE

Five Reasons Why Leading Contractors Endorse Liberty Homes

THOMAS WALKER
754 WINDSOR AVE.
WINDSOR, CONNECTICUT

Lewis Manufacturing Company
Bay City, Michigan

December 11, 1935

I want to tell you how pleased I am with the Liberty ready-cut system of home building, and with the manner in which your organization handles the whole transaction.

Frankly, before I actually erected a Liberty home, I was very skeptical of the whole thing. I did not see how there could be any method of home building superior to the old way that contractors and builders had always followed, of measuring and sawing the lumber one piece at a time to fit the particular place where it was to be nailed. But, with the very first Liberty home I built, I found out many things that changed my ideas entirely.

For example, it had always seemed to me that even if the lumber was delivered, all cut into proper lengths, it would take as long to sort out the various bundlees as it would to do the actual sawing. What I had forgotten was that when I got my lumber from a lumber-yard, it was all stacked up in a heap and I had even more sorting to do than with your ready-cut lumber. Then, I had to go ahead, after the lumber was sorted, and do a lot of measuring and sawing, whereas, with your system, when the bundles are sorted out, I can start right in at building without wasting a minute's time.

Another mistaken notion that I had was about the quality of the materials in a Liberty ready-cut house. I thought they must certainly be shoddy or you folks could never afford to sell your houses at such low prices. But I must admit that it gave me a surprise when I saw what high quality lumber you furnish, every stick true and straight, and no bad parts anywhere to cut out. It is a pleasure to build a house with this kind of lumber, not only because good lumber is easier to work with, but also because it gives a man a feeling of pride in the house that he is building. In fact, your lumber is just the kind a builder would want to use if he were building a house to live in himself.

Besides saving the time which a builder usually spends in measuring and cutting, your method of building also saves a great deal of time in other ways. Every carpenter knows that if he does not estimate correctly the amount of lumber that he needs, he has to waste valuable time while waiting for the lumber company to deliver the rest to finish the job. But, with the Liberty ready-cut house, there is always enough of everything, eliminating annoying and expensive delays. Then too, the simplicity and completeness of the plans which you furnish are a great help--for the more detailed the plans, the easier it is to build a house, whether it is a ready-cut house or one where the materials all have to be cut right on the job.

While it takes a much shorter time to build a house the Liberty way than to build it the other way, and I get less per house, I really make more in the year, because the less I charge for building a house, the more jobs I can get. I find that there are hundreds of people who are ready to build a home of their own when they learn how little it costs to build a home by the Liberty method.

I can heartily recommend your method of home-building to anyone who wants a high-quality home and yet wants to get it at the lowest possible cost.

Yours very truly,

Thomas Walker



Liberty Garages

In Liberty Garages, we offer designs that are not only sturdy in construction, but are also attractive in appearance, and at money saving prices that will bring the garage of your choice well within your means.

The lumber is all furnished accurately cut to fit enabling any handy man to build his own Liberty Garage in just as satisfactory a manner as any first class carpenter. Complete working plans and detailed instructions covering each step in the erection are furnished free. If you intend to build a garage be sure to take advantage of the saving by ordering it shipped with your Liberty Home.

SPECIFICATIONS for LIBERTY GARAGES

The materials for Liberty Garages are all of the same high quality as used in Liberty Homes. Floor plate 2" x 4" embedded in concrete. Studing 2" x 4" on 24" centers. Top plates double 2" x 4". Rafters 2" x 4" on 24" centers. Roof boards 1" x 4" or 1" x 6" depending on whether semi-slate roofing or wood shingles are ordered. Clear drop siding for entire sidewalls and gables. Either red cedar shingles, semi-slate roofing or semi-slate strip shingles furnished for roof as desired. Swinging garage doors furnished with upper half glazed as shown in illustration, complete with all necessary hardware fittings. Swinging casement windows furnished where shown in illustration. All necessary nails, paint for two full coats with oil and turpentine as needed. Materials for garage floors not furnished as concrete is generally preferred. We pay the freight when garage is shipped with Liberty Home.



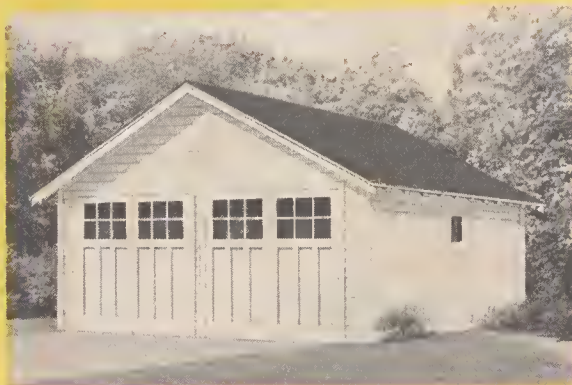
The Standard (one car)
Size 12' x 18'



The Favorite (one car)
Size 12' x 18'



The Chrysler (Two Cars)
Size 18' x 18'.....Size 20' x 20'



The De Soto (Two Cars)
Size 20' x 20'

Liberty Garages

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FOR
PRESERVATION
TECHNOLOGY,
INTERNATIONAL

www.apti.org

BUILDING
TECHNOLOGY
HERITAGE
LIBRARY

<https://archive.org/details/buildingtechnologyheritagelibrary>

From the collection of:

Jim Draeger

The Chrysler (Two Cars)
Size 18' x 18' Size 20' x 20'

The De Soto (Two Cars)
Size 20' x 20'